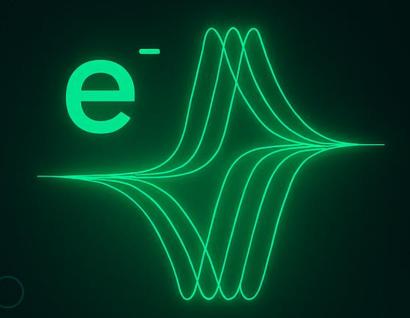
# BOOK OF ABSTRACTS



# **EXAMPLE 2017 XXVI Meeting of the Portuguese Electrochemical Society**

November 19-21, 2025 | Porto, Portugal

#### **Book of Abstracts**

XXVI Meeting of the Portuguese Electrochemical Society

November 19-21, 2025 - Porto, Portugal

Edited by Henri Nouws

REQUIMTE/LAQV - Instituto Superior de Engenharia do Porto, Porto, Portugal

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#### Welcome

A warm welcome to Porto and the Instituto Superior de Engenharia do Porto (ISEP), Polytechnic University of Porto (P.Porto), for the XXVI Meeting of the Portuguese Electrochemical Society.

As in previous editions, this meeting aims to provide a dynamic and stimulating forum for discussion on recent developments, scientific achievements and future prospects across all areas of electrochemistry. The event brings together researchers, students and professionals who contribute to the advancement of fundamental and applied electrochemistry.

Organized within the scope of the activities of the **Portuguese Electrochemical Society** (SPE) - an institution with a long-standing tradition in promoting scientific exchange and collaboration - this meeting seeks to reinforce and expand partnerships and networks between academia, research laboratories, technology transfer centres and industry. By encouraging dialogue and cooperation, this meeting highlights the key role of electrochemistry in driving innovation and supporting sustainable technological progress.

I trust that this meeting will prove fruitful and inspiring for all participants.

Cristina Delerue-Matos
Meeting Chairperson
Full Professor at ISEP / P.Porto
Vice-president for research of P.Porto
Coordinator of the REQUIMTE/LAQV-ISEP research team
(Grupo de Reação e Análises Químicas)





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### Program

### **November 19, 2025**

14:00	Check-in Check-in		
• -	Auditorium	Sala de Eventos	
14:30	Opening Session Armando Pombeiro   Cristina Delerue-Matos		
14:45	IL01 Alexandre Bastos  Electrochemical aspects of the application of ZnAl layered double hydroxides (LDH) to corrosion protection		
	Moderator Victor Lobo	Henri Nouws Moderator	
15:15	OC01 Katherine Bettencourt	Carla Eiras OC04	
-	Designing flexible organic cathodes for stable ion batteries	Biodegradable electrochemical sensor for the analysis of quercetin and rutin in grape extracts	
15:35	OC02 María Rosário de la Cruz	João Barbosa OC05	
·-	Ni (Ce,Zr)O <sub>2</sub> nanofibers with Ni exsolution as an advanced hydrogen electrode for high-temperature SOFCs	Electrochemical lactate sensing via molecularly imprinted polymers for advanced fetal monitoring	
15:55	OC03 Noelia Corrochano	Diana Carneiro OC06	
	Tailored 3D-printed photopolymer-derived carbon materials for advanced electrocatalytic systems	Conductive bio-inspired copolymers as versatile platforms for biosensing: insights into the electropolymerisation mechanism	
16:15	Refreshments		
16:45	Moderator Annabel Fernandes	Fátima Barroso Moderator	
	OC07 Ismael González-González	José Pedro Silva OC09	
·-	Sustainable bifunctional electrodes from waste-derived hydrochar for electro-Fenton applications	Electrochemical procedures coupled to CYP450 metabolism for control and environment risk analysis of transdermal patches	
17:05	OC08 Carlos Sousa	Lurdes Gonçalves OC10	
-	Phosphorus recovery from cheese whey wastewater through electroless struvite precipitation using magnesium anodes	Advancing covalent organic polymer-based sensors for saxitoxin detection	
17:25		Marcus Monteiro OC11	
-	<del>-</del>	Electropolymerized hydrogel-MIP biosensor for myoglobin detection	
17:45	Poster Session 1		
19:00	End of Day 1		



### **November 20,2025**

09:00	Check-in		
	Auditorium	Sala de Eventos	
	<b>Moderator Victor Lobo</b>		
09:30	SC01 Miguel Esteso		
	The electrochemical system: looking at the solution	<del></del>	
10:00	IL02 Teresa Fernández-Abedul	-	
	Strategies for decentralizing clinical, food and environmental (bio)electroanalysis		
Ī	Moderator Teresa Fernández-Abedul	Daniel Martin-Yerga Moderator	
10:30	OC12 Henri Nouws	Diana Fernandes OC17	
_	Electrochemical (bio)assays for food safety and quality evaluation	Turning endogenous resources into power: <i>Juniperus brevifolia</i> biomass for efficient (electro)catalysts	
10:50	Refreshments		
11:20	OC13 João Pacheco	Julia Isidro OC18	
<u>-</u>	Electrochemical molecularly imprinted polymer devices for analytical applications	Advances in PEM fuel cell sustainability: performance impact of eco-binders	
11:40	OC14 Maria Freitas	Kostadin Petrov OC19	
-	Magnetic hybrid nanoplatform-modified screen-printed electrodes for enhanced electrochemical immunosensing	Optimizing current collector and flow-field geometry for enhanced gas removal in PEM electrolyzers	
12:00	OC15 Miguel Tavares	Ángela Moratalla OC20	
<del>-</del>	A copper-based metal-organic framework sensor for rapid and reliable detection of the diabetes drug metformin	Advances in the development and characterization of solid oxide fuel cells and electrolysis cells	
12:20	OC16 Stephanie Morais	Hanane Boumeriame OC21	
-	DNA-based electrochemical biosensors for authenticating the botanical origin of honey	Performance of $SO_2$ depolarized electrolysis in the presence of $N_2$ and $CO_2$ gases for green hydrogen generation	
12:40	Lunch		
14:00	<b>Moderator Maria Freitas</b>		
	IL03 Daniel Martin-Yerga		
	High-throughput and local probing of electrochemical interfaces		
14:30	IL04 Felipe Conzuelo	_	
	Integrating biomolecules with electrodes: from electrochemical analysis to proof-of-concept biotechnological applications		
	Moderator Felipe Conzuelo	Diana Fernandes Moderator	
15:00	OC22 Miqueias Portugal	Ewelina Rudnicka OC24	
-	Thin-film poly(azo-BBY)–AgNP impedimetric platform for miRNA-122	Next-generation dual-doped Prussian blue analogue as a high- capacity cathode for sodium-ion batteries	
15:20	OC23 Rui Campos	Galin Borisov OC25	
-	Amplification-free photoelectrochemical biosensor for the detection of FLT3 mutations in acute myeloid leukaemia	Zero gap water electrolyze – metal-based electrodes, diaphragm / separator electrode assembly and possibility for stack regime	
15:40	Poster Session 2 & Refreshments		
17:00	General Assembly of the Portuguese Electrochemical Society (Auditorium) (only for SPE members)		
20:00	Conference Dinner (Casa da Música)		
22:00	End of Day 2		

### **November 21, 2025**

09:00	Check-in		
•	Auditorium	Sala de Eventos	
	Moderator Fátima Guedes da Silva		
09:30	SC02 Daniela Lopes		
	Electrochemical route to green steel: challenges, insights and future perspectives		
10:00	IL05 Rui Pereira		
,	Natural resources as core components of sustainable energy technologies		
	<b>Moderator Simone Morais</b>	Fátima Guedes da Silva Moderator	
10:30	OC26 Inês Marques	Hasna Aziam OC31	
·	From shrimp shell waste to dual catalysts for energy and biomass valorisation	Investigating novel high-entropy NASICON-type material as positive electrode for next-generation sodium-ion batteries	
10:50	Refreshments		
11:20	OC27 Liliana Truta	Guillermo Díaz-Sainz OC32	
_	Beyond conventional lithium-ion battery anodes	Electrochemical CO <sub>2</sub> reduction to formate using biomass- derived gas diffusion electrodes	
11:40	OC28 Reneta Boukoureshtlieva	Ana Sofia Fajardo OC33	
_	Comparative study of gas-diffusion electrodes based on non- platinum catalyst for advanced fuel cells and metal-air systems	Electrocoagulation treatment of coffee capsule recycling wastewater with compressed recovered aluminium electrodes	
12:00	OC29 Hasna Aziam	Bárbara Saraiva OC34	
_	Novel NaSICon-type as negative electrode materials for post- lithium batteries	Treatment of natural dyeing wastewaters by electrochemical oxidation	
12:20	OC30 Nouredine Oueldna	Sandra Maldonado OC35	
	Novel inorganic filler for composite solid electrolytes in all-solid- state lithium-metal batteries	Circular economy through algae: a novel pathway for CO <sub>2</sub> valorisation	
12:30	Closing Session Armando Pombeiro   Henri Nouws	-	
13:00	Lunch		
14:00	Workshops (Laboratories Building G)		
16:00	End of the Meeting		



#### Poster sessions

#### November 19, 2025 | Session 1 - 17:45 - 19:00

#### PP01 Álvaro Torrinha

A paper-like self-powered biosensor for detection of lactate

#### PP02 Álvaro Torrinha

Electrochemical detection of venlafaxine in fish

#### **PP03** Briyitte Torres

Analytical strategy based on enzymatic biosensors for the quantification of urea in milk samples

#### PP04 Carla Eiras

Innovative electrochemical methods for monitoring the therapeutic levels of paroxetine and escitalopram oxalate

#### PP05 Carmen Ioana Fort

Mesoporous carbon aerogel matrix for meldola blue as sensing platform for H<sub>2</sub>O<sub>2</sub> electroanalytical detection

#### PP06 Dmitrii Gritsok

Considerations in the electrochemical detection of viral proteins using molecularly imprinted polymers: monkeypox A29 case study

#### PP07 Fátima Barroso

Construction of electrochemical genosensors for the identification of the polymorphism (c.100C>T, rs1065852) located in the CYP2D6\*10 gene

#### PP08 Fátima Barroso

Low-cost paper-based electrochemical genosensors for the polymorphism's detection

#### PP09 Graziella Liana Turdean

A new electrochemical sensor based on chitosan-diazonium functionalized MWCNTs matrix for the detection of heavy metals

#### PP10 Henri Nouws

Simultaneous electrochemical analysis of fish and crustacean allergens

#### PP11 Isabel Seguro

Design of paper-based electrochemical sensors with molecularly imprinted polymers for selective omeprazole detection in water

#### PP12 João Pacheco

Inkjet-printed paper-based electrode modified with molecularly imprinted polymer for voltammetric detection of venlafaxine

#### PP13 Maria Célia Tavares

Development of a potentiometric sensor to monitor urease as a biomarker of Helicobacter pylori

#### PP14 Maria Freitas

Electrochemical biosensing approach for cystatin C: towards improved chronic kidney disease diagnostics

#### PP15 Michelle Castanheira

A novel electrochemical genosensor platform for early detection of *Candida albicans* 

#### PP16 Michelle Castanheira

Paper-based electrochemical genosensors: a new approach for Candida spp. detection

#### **PP17** Miguel Tavares

An electrochemical sensor for gemfibrozil based on electrodeposited iron metal-organic framework

#### PP18 Stephanie Morais

CYTED Network - GenoPsySEn: Development of genosensors for pharmacogenomic targets in the central nervous system

#### PP19 Vitória Dibo

Carbon fibre paper sensor with and without functionalization with zeolitic-imidazole framework for detection of bisphenol A in fish sample

### PP20 Vitória Dibo

Inkjet-printed paper electrode modified with a covalent organic framework for the detection of pharmaceutical pollutants

#### PP21 Khadija Bahend

Electrochemical detection of melatonin in biological and pharmaceutical samples

#### PP22 Carlos Almeida

New insights into the conductivity and microstructure of EHPO and YHPO proton electrolytes

#### PP23 Reneta Boukoureshtlieva

 $\mbox{MnO}_2$  - Ecological electrode material for recycling and reuse

#### Poster sessions (cont.)

#### November 20, 2025 | Session 2 - 15:40 - 17:00

#### PP24 Diana Fernandes

Turning tides: converting invasive water milfoil into green energy electrocatalysts

#### PP25 Francesca Rizzo

Electrochemical characterizations of the W-dependent formate dehydrogenase FdhAB from Desulfovibrio vulgaris Hildenborough

#### PP26 Guillermo Díaz-Sainz

Coupling glycerol oxidation on Au-In foam anodes with gas-phase CO2 electroreduction for continuous co-valorisation

#### PP27 Inês Marques

Sustainable amines from biomass: biochars driving electrochemical reductive amination

#### PP28 Julia Isidro

Impact of catalyst deposition method on PEM fuel cell performance

#### PP29 Sandra Maldonado

Towards integrated carbon valorisation: advanced oxidation and CO<sub>2</sub> electroreduction with reticulated electrodes

#### PP30 Beata Kurc

Impact of carbon-based conductive additives on the electrochemical performance of Mo-doped Prussian blue cathodes for sodium-ion batteries

#### PP31 Beata Kurc

Investigation of metal sulphide-based anodes and graphene effects in sodium-ion batteries

#### PP32 Borislava Mladenova

Influence of proton-donor and proton-acceptor additives on the electrochemical characteristics of a vanadium redox flow battery

#### PP33 Bruna Pedro

Visualization of O<sub>2</sub> bubble evolution in PEM electrolysis cells: an experimental and simulation study

#### PP34 Ewelina Rudnicka

Synergistic effects of vanadium and cobalt Co-doping in Prussian blue analogues for high-performance sodium-ion batteries

#### PP35 Ángela Moratalla

Development and integration of metallic interconnectors for reversible solid oxide cells

#### PP36 María Rosário de la Cruz

Symmetric SOECs for efficient H<sub>2</sub>O / CO<sub>2</sub> co-electrolysis

#### PP37 Victor Lobo

Evaluation of cobalt ion release from metal alloys and strategies to minimize its toxicity in biomedical applications

#### PP38 Ana Baía

Microbial electrolysis cell electrochemical response to increasing ethanol concentration

#### PP39 Annabel Fernandes

Electrochemical oxidation of textile effluents: towards cleaner processes and water reuse

#### PP40 Antón Puga

Design and evaluation of waste-derived biochar for the treatment of polluted water

#### PP41 César Afonso

Electrooxidation and electrocoagulation processes for the treatment of raw textile wastewater

#### PP42 Verónica Poza-Nogueiras

Removal of pharmaceuticals from water combining adsorption and electrochemical treatments

#### PP43 Verónica Poza-Nogueiras

Development of a paper-based electrochemical sensor for the detection of amisulpride in water

#### PP44 Ding Ge

Powder-to-powder electrochemical reduction of iron oxides: toward scalable, carbon-free iron production

#### PP45 André Torres-Pinto

H<sub>2</sub>O<sub>2</sub>-assisted photoelectrocatalysis for the elimination of pharmaceuticals from surface waters

#### Workshops | November 21, 2025 | 14:00 - 16:00

#### Workshop #1 | Electrochemical MIP sensor for naloxone analysis | Laboratory G103

Naloxone (NLX) is a key opioid antagonist used worldwide to rapidly reverse overdoses of narcotics by binding to central nervous system receptors. While it is generally safe at standard doses, higher doses can lead to serious side effects, including cardiovascular issues, seizures, and cognitive impairment. Accurate NLX analysis, particularly in urine, is essential in medication-assisted treatment for opioid use, helping to monitor proper usage and prevent drug misuse. In this workshop, a disposable electrochemical sensor for NLX detection will be developed using a molecularly imprinted polymer (MIP) as receptor. A thin and uniform NLX imprinted film will be electrochemically deposited onto a commercial screen-printed carbon electrode (SPCE). Following an efficient NLX extraction process, specific molecular cavities will be created on the SPCE surface, enabling highly selective and sensitive detection.

#### This hands-on workshop will cover:

- MIP-based sensor fabrication.
- Electrochemical analysis techniques.
- Selective detection of naloxone.

# Workshop #2 | Metal-organic framework based electrochemical sensor for the analysis of a pharmaceutical pollutant | Laboratory G103

Pharmaceuticals are critical commodities for society but also constitute an environmental problem due to their misuse, negligent disposal and inefficient removal at wastewater treatment plants. The environmental monitoring of pharmaceuticals is very important to lay down regulations, preventive measures and courses of action. Electrochemical sensors are innovative analytical tools that can be applied for the in-situ detection of contaminants. This workshop envisages the development of a simple electrochemical sensor for the analysis of a widely prescribed pharmaceutical. The sensor will be based on the modification of a transducer with a metal-organic framework (MOF). This highly porous material enables the analyte's concentration on the sensor's surface, enhancing the analytical signal for a more efficient detection. The sensor's fabrication and characterization will cover the use of different electrochemical techniques: amperometry, cyclic voltammetry and square-wave voltammetry.

#### This hands-on workshop will cover:

- Fabrication of a MOF-based sensor involving synthesis and electrodeposition.
- Electrochemical characterization and analysis through different electrochemical techniques.
- Calibration of the sensor.

This workshop is organized under the scope of the project NATURIST 2022.07089.PTDC (doi: 10.54499/2022.07089.PTDC) funded by Portuguese national funds (FCT/MCTES, Fundação para a Ciência e a Tecnologia / Ministério da Ciência, Tecnologia e Ensino Superior).



#### Workshops (cont.)

#### Workshop #3 | High-performance cathodes for sodium ion batteries (SIBs) | Laboratory G305

As many are aware, we currently face a global energy transition aimed at reducing our reliance on fossil fuels. A key factor for this change is the integration of renewable energy sources. However, the intermittent nature of renewables such as solar and wind pose significant challenges in preserving a stable and reliable energy supply. To address this, effective energy storage systems is crucial. Several storage technologies are being explored to bridge the gap between energy production and demand, including supercapacitors, flywheels, and several battery chemistries. At VG CoLAB, our efforts are focused on sodium-ion batteries — an emerging and cost-effective alternative with strong potential for large-scale deployment.

To foster greater awareness and hands-on experience with this technology, we are organizing a practical workshop that will guide participants through the complete process of assembling sodium-ion batteries. This includes the synthesis of cathode materials, with a focus on Prussian Blue—a compound renowned for both its distinctive colour and its suitability as a cathode in sodium-ion systems. The workshop will also cover cathode fabrication and the assembly of coin cells, using safe and accessible materials.

As a highlight, we will present a working diorama powered by sodium-ion cells, demonstrating real-world applications and offering participants a comprehensive insight into the functionality and promise of this battery technology.

#### This hands-on workshop will cover:

- · Synthesis of cathodes.
- · Battery assembly process.
- Diorama with sodium batteries.

Workshop #4 | Nanoparticle-based electrochemical biosensor for sensitive food analysis | Laboratory G103 Commercial food products must undergo strict quality control procedures to ensure safety and compliance and provide accurate information to consumers. Labelling and health claims must be substantiated by robust scientific data. Therefore, the development and implementation of analytical methods for rapid, sensitive, and reliable analysis are critical. Voltammetric and amperometric biosensors have emerged as effective tools that address the analytical demands of the food industry, offering high specificity and operational efficiency. The integration of nanomaterials into biosensor designs, particularly gold nanoparticles, enhances the analytical performance by improving signal transduction, sensitivity, and overall robustness of the sensor. This workshop involves the construction and use of an electrochemical immunosensor for the detection of trace levels of potentially hazardous ingredients in food products. The experimental procedure consists of the electrodeposition of gold nanoparticles onto screen-printed electrodes and a sandwich-type immunoassay with amperometric detection. Additionally, analyte extraction from complex matrices and validation of the results using a conventional method will be addressed.

#### This hands-on workshop will cover:

- Electrode surface nanostructuration with gold nanoparticles.
- Sandwich-type assay with amperometric detection.
- Analysis of food samples.
- Comparison of the results with a conventional method.

This workshop is organized under the scope of the project Sens2BiteSafe (COMPETE2030-FEDER-00713900 (nº 16000)), funded by FEDER (COMPETE 2030) and Portuguese national funds (FCT/Ministro da Educação, Ciência e Inovação).

## **XXVI Meeting of the Portuguese Electrochemical Society**

November 19 - 21, 2025 | Porto, Portugal

**BOOK OF ABSTRACTS** 

**Invited Lectures** 

#### [IL01]

# Electrochemical aspects of the application of ZnAl layered double hydroxides (LDH) to corrosion protection

Alexandre Bastos<sup>1\*</sup>, Mariana Raposo<sup>1</sup>, Alexandra Santos<sup>1</sup>, Celestino Gomes<sup>1</sup>, Rui Sampaio<sup>1</sup>, Frederico Maia<sup>2</sup>, Cláudia Rocha<sup>2</sup>, Kiryl Yasakau<sup>1</sup>, João Tedim<sup>1</sup>, M.G.S. Ferreira<sup>1</sup>

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Over the last two decades, corrosion protection research has increasingly focused on the development of inhibitor-loaded nano-reservoirs. These systems allow the incorporation of soluble corrosion inhibitors that would otherwise compromise the stability of paint matrices. The reservoirs can be engineered to release their contents selectively - triggered by the onset of corrosion or upon exposure to harsh environmental conditions - thereby conserving unused containers for prolonged protection. A clear example of such nano-containers is layered double hydroxide (LDH) particles, known for their anion-exchange properties. This unique capability has been applied in a wide range of fields, including trace chemical adsorption, catalysis, drug delivery, energy storage, and CO<sub>2</sub> capture. In corrosion protection, LDH particles can scavenge aggressive anions like chlorides and sulphates while simultaneously releasing protective anionic inhibitors.

This work explores the application of ZnAl-LDH in various corrosion protection strategies, such as embedding the particles in paints [1] or incorporating them into mortar and concrete to protect reinforcing steel [2]. Furthermore, aluminium and zinc substrates were treated to form LDH-based surface films, improving both corrosion resistance and paint adhesion [3]. the synthesis and characterization of these materials are detailed, alongside with the corrosion resistance evaluation using electrochemical methods like polarization curves, electrochemical impedance spectroscopy (EIS), and the scanning vibrating electrode technique (SVET).

#### **Funding**

This work was developed within the scope of the project CICECO-Aveiro Institute of Materials, UIDB/50011/2020, UIDP/50011/2020 & LA/P/0006/2020, and projects LORCENIS (Horizon 2020 Grant agreement N° 685445), RESINSURF (Interreg Sudoe S1/1.1/E0025) and Coat4Life (H2020-MSCA-RISE-2020 n° 101007430).

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[IL02]

# Strategies for decentralizing clinical, food and environmental (bio)electroanalysis

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(Bio)chemical analysis is rapidly progressing towards its decentralized version. This is an important milestone in the evolution of Analytical Chemistry, similarly to what happened when Instrumental Analysis emerged, or when Flow Injection Analysis appeared to automatize many analytical methodologies. All the milestones incorporated important advantages. Moreover, the integration with computers, both as active and passive interfaces, and the advances in materials and technologies, have given way to a new generation of tools and methodologies. Now, it is time for the decentralization of the analysis in all fields. In this context, electroanalysis is in its gold era. Miniaturized potentiostats, together with adaptable electrochemical cells, are playing an important role in this change. In addition, the simplicity of the procedures not only moves lab developments towards field applications but also allows obtaining information by everyone at any time. In turn, this would be converted into valuable knowledge-based decisions.

In this work, examples of electroanalytical platforms for application in the main fields of the analysis are presented. Apart from traditional cells, devices based on low-cost materials such as paper or transparency films combined with mass-produced materials such as pins, or pencil leads for out-of-box applications are commented. The *in-situ* determination of dyes or pharmaceuticals in waters is possible with small platforms [1]. The combination with bioreceptors allows integrating selectivity, especially in enzymatic and immunoelectrochemical assays. In this case, the electrochemical cell is the basis for the design of vertical flow assay platforms for clinical applications (*e.g.*, differential diagnosis of stroke), favoured by non-invasive sampling. Electrochemical detection fits well with other types of bioassays such as the amplification of genetic material, extending the analysis to other relevant biomarkers. Isothermal amplification of specific sequences (*e.g.* of *Streptococcus pneumoniae* or SARS-CoV-2) using LAMP procedures has been combined with innovative detection methodologies, including the use of electrocatalytic Pd nanoclusters [2]. LAMP procedures and electrochemical readout can be integrated into a single device to avoid carryout contamination [3].

#### **Funding**

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[IL03]

### High-Throughput and local probing of electrochemical interfaces

Daniel Martin-Yerga

Department of Chemistry and Materials Science, School of Chemical Engineering, Aalto University, Finland <a href="mailto:daniel.martinyerga@aalto.fi">daniel.martinyerga@aalto.fi</a>

Two central challenges in electrochemical science are understanding how the structure and composition of electrode materials govern reactivity and performance, and efficiently identifying optimal process conditions across vast experimental spaces. Addressing these challenges is key to accelerating progress in the development of technologies for energy conversion and storage, catalysis, and sensing. In this talk, I will show how scanning electrochemical cell microscopy (SECCM), particularly when integrated with complementary characterization techniques, offers a powerful approach to meet both needs. SECCM enables electrochemistry to be resolved at the micro- and nanoscale [1,2,3] revealing hidden local structure-function relationships and capturing dynamic interfacial transformations. Simultaneously, its automated, high-throughput capabilities facilitate rapid combinatorial screening of experimental conditions [4,5]. In essence, SECCM can accelerate mechanistic understanding and support the rational design of functional electrode materials. This modern, data-rich perspective opens new avenues for addressing critical scientific challenges in electrochemical technologies and lays the groundwork for more intelligent, even autonomous exploration, of electrochemical interfaces.

#### **Funding**

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[IL04]

# Integrating biomolecules with electrodes: from electrochemical analysis to proof-of-concept biotechnological applications

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Electrochemical processes involving the transfer of electrons and the build-up of potential differences across interfaces are central processes in life. The study of redox proteins at the interface with electrode materials allows us to address fundamental biological questions. Through this understanding we can also make use of biological elements for the fabrication of hybrid electrode materials with different biotechnological applications. Among others, relevant examples include the development of biofuel cells for clean energy generation, and novel catalytic materials used in bioelectrosynthesis aiming at the conversion of surplus residues into valuable products. In particular, the photosynthetic protein complexes are highly abundant in nature and have an exceptionally high quantum yield, close to 100%, for the photon-to-electron conversion. As a result, there is a great interest in the coupling of these biomolecules with electrode materials for the development of semi-artificial biodevices that will enable the conversion of solar light energy into electrical power as well as the synthesis of valuable products. In addition, redox enzymes are highly active and selective biological catalysts, able to perform catalytic conversions with high yields under mild conditions, such as aqueous solutions, near-neutral pH, and ambient temperature and pressure. As will be shown, we can fabricate functional bioelectrodes that consist of electrically conductive materials and integrate isolated enzymes or photosynthetic complexes. Taking advantage of relatively simple but powerful electrochemical characterization tools, the biohybrid materials are investigated to assess electrochemical communication at the biotic/abiotic interface, ensuring appropriate immobilization and productive interaction between the biological entities and the electrode surface. Examples will be shown highlighting the possibility of performing electrochemical characterizations at the microscale using micro(bio)sensors for direct local analysis of chemical reactions with higher spatial and temporal resolution and our latest developments in hybrid biomaterials for energy conversion and carbon dioxide valorisation.

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#### [IL05]

### Natural resources as core components of sustainable energy technologies

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Nature serves as a powerful inspiration for the development of renewable, multifunctional materials capable of addressing today's urgent environmental and energy-related challenges. Among the broad spectrum of natural, biodegradable, and abundant resources, proteins, polysaccharides, and other biobased compounds stand out due to their inherent biocompatibility, structural diversity, and ecofriendliness. By harnessing these natural building blocks, it is possible to design high-performance materials with applications in advanced technologies such as energy storage, smart windows, and solar harvesting.

This talk explores recent progress in the development of bio-inspired materials, with a particular focus on the integration of natural polymers and carbon-based nanomaterials into functional devices. Recent advancements have introduced promising applications within the energy sector, highlighted by our pioneering contribution with the inaugural integration of silk fibroin as a solid polymer electrolyte in electrochromic devices and batteries [1,2]. The use of genetically engineered recombinant protein as matrix for the development of solid polymer electrolytes will be discussed. Sun-actuated thermotropic devices incorporating active SF-based films doped with innovative ionanofluids composed of natural-derived carbon dots and ionic liquids will be also presented [3].

Collectively, these advances illustrate the vast potential of natural materials, including genetically engineered recombinant protein polymers, as functional components to develop next-generation, environmentally conscious technologies.

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## **XXVI Meeting of the Portuguese Electrochemical Society**

November 19 - 21, 2025 | Porto, Portugal

**BOOK OF ABSTRACTS** 

SPE Prize Winners' Lectures

[SC01]

### The electrochemical system: looking at the solution

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As it is well known, an electrochemical system consists of two distinguishable phases: the electrodes (solid phase on whose surface the transfer of electrical charge occurs) and the surrounding ionic medium (phase in which the electrodes are embedded and in which ionic species move, transporting the electrical charge between anode and cathode).

The processes of electrical charge transfer across the electrode interface are very important, but just as important are the nature, composition, and physicochemical characteristics of the electrolyte. Therefore, knowing the characteristics and understanding the physicochemical behaviour of the electrolyte is essential (one might even say crucial).

This talk aims to turn the gaze to the solution, briefly focusing it on some of its physicochemical properties, such as conductivity and ionic transference numbers, electrolyte activity, mutual diffusion of the species present in the dissolved system, volumetric and sonometric properties of the solution, and the viscosity of the medium; all properties on which we have worked along these years of dedication to the lonic Electrochemistry.

#### Acknowledgements

I want to express my gratitude to the teachers, friends, pupils, students and collaborators, who have accompanied me during these years and have made this research work possible.

[SC02]

# Electrochemical route to green steel: challenges, insights and future perspectives

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Steel is one of the most essential materials in our daily lives, contributing significantly to the global economy. About 1.9 million tonnes of steel were produced in 2023, generating about 1.92 million tonnes of CO<sub>2</sub> per tonne of crude steel [1], driven by societal demand. In fact, the established steelmaking route, the blast-furnace-basic-oxygen furnaces (BF-BOF), contributes to about 7-9% of the global CO<sub>2</sub> emissions [1,2]. The decarbonisation of the steelmaking sector requires disruptive alternatives to the conventional approach of steelmaking. Thus, alkaline electrowinning is gaining attention as a strategic electrochemical route to decarbonise the steel industry, electrochemically reducing iron oxides to metallic iron for subsequent steelmaking. Key aspects of this technology include the mild operating temperature (~100 °C) required and the potential to be powered by renewable energy. However, the mechanisms of iron oxides conversion to iron are still debatable in literature, while hydrogen evolution reaction (HER) plays an important role as a parasitic side reaction [3], negatively impacting the Faradaic efficiency. This work highlights recent advances in alkaline electrowinning of iron from iron oxides and provides new perspectives for the future of steelmaking.

Some case studies conducted by the authors explored different ceramic cathodes and alkaline ceramic suspensions for the electrochemical reduction of Fe<sub>2</sub>O<sub>3</sub>, Fe<sub>3</sub>O<sub>4</sub>, as well as other iron (hydro)oxides, achieving Faradaic efficiencies from 65 to 90%. Alternative feedstocks for the electrochemical cell were also considered, including feedstocks that mimicked industrial residues, to evaluate the effect of nonconductive phases. Thus, the presence of Al-, Mg-, Ti-containing phases as impurities was also tested and found to influence the electroreduction to Fe to some extent. Nevertheless, the inclusion of these elements in iron oxide-based matrices enables the processing of a wider range of raw materials, including industrial residues, with notable benefits for the circular economy and industrial symbiosis. The results obtained, combined with contributions from other partners in the SIDERWIN European project, contributed to demonstrating the technology at pilot scale. These findings establish a viable and sustainable electrochemical route to green steel, validated by pilot scale experiments showing an energy consumption of 9.7 GJ/tonne Fe. Alkaline electrowinning for steelmaking can foster technological advancement in the industry while promoting decarbonisation in the sector, with direct societal impact.

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## **XXVI Meeting of the Portuguese Electrochemical Society**

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**BOOK OF ABSTRACTS** 

**Oral Communications** 

[OC01]

### Designing flexible organic cathodes for stable ion batteries

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Lithium-ion Batteries (LIBs) are widely used sustainable energy sources for technological devices in our modern society. Despite their growing popularity, the discrepancy between their increased usage and the challenges of material scarcity and recycling, proves LIBs to be a future resource constraint and environmental hazard to sustainability. As a result, the focus towards alternative battery technologies that rely on easy to extract and recycle abundant metals has become significantly more relevant. Sodiumion batteries are a promising option due to its abundance and chemical similarity to lithium. However, lithium-ion technology cannot be directly applied to sodium systems, since the larger sodium ions can destabilize crystal structures during battery cycles, making it necessary to develop new electrode materials [1].

Organic cathode materials have attracted attention for sodium-ion batteries due to their flexibility, sustainability, and cost-effectiveness. Carbonyl compounds and conducting polymers have particularly caught the attention for their application as cathodes, but their low energy densities limit their practical application [2]. To address this, this work focuses on combining both materials into a hybrid coating with improved stability that can also be modified to enhance specific capacity. Dopamine (DA) and 3,4-ethylenedioxythiophene (EDOT) were electropolymerized to merge their properties into a copolymer with improved performance. PDA offers strong surface adhesion [3] and easy chemical modification, while PEDOT is recognized for its conductivity and chemical stability [4].

The electrosynthesis of the PDA/PEDOT copolymer was studied under various applied potentials, electrolytes, and monomer ratios to optimize its performance as a cathode. Its physicochemical characterization confirmed the successful synthesis of a hybrid material, with the film exhibiting the pseudocapacitance of PEDOT and the quinone/catechol redox activity of PDA. Techniques such as FTIR, Raman, AFM, ellipsometry, *in-situ* UV-vis, and electrochemical analysis provided detailed information on the film's composition, morphology, thickness, and optoelectronic properties. When tested as a cathode, the copolymer showed higher stability and specific capacity than pristine PEDOT, retaining 96% of its capacity after 1500 cycles, demonstrating its potential as a platform for next-generation hybrid organic cathodes.

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[OC02]

# Ni(Ce,Zr)O<sub>2</sub> nanofibers with Ni exsolution as an advanced hydrogen electrode for high-temperature SOFCs

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The increasing energy demand, along with the pressing need to reduce greenhouse gas emissions, has driven the development of high-temperature solid oxide fuel cells (SOFCs), recognized as highly efficient technologies for the conversion of hydrogen and biogas into electricity [1,2].

In this study, Ni(Ce,Zr)O<sub>2</sub> nanofibers synthesized via electrospinning are presented, designed to function as hydrogen electrodes in SOFCs fuelled with biomethane, aiming to optimize the electrocatalytic properties and stability of the material. The fibres were subjected to controlled thermal treatments to induce the exsolution of nickel nanoparticles on their surface, a process that improves electrocatalytic activity and resistance to carbon deposition during operation with various fuels [1,2].

Structural and morphological characterization of the nanofibers was performed using X-ray diffraction (XRD), scanning electron microscopy (SEM), and specific surface area analysis via the BET method, allowing the evaluation of crystallinity, nanoparticle distribution, and material porosity. Once optimized, the nanofibers were deposited onto a YSZ electrolyte prepared by tape casting, using ultrasonic spraying to achieve a homogeneous distribution and optimal electrical contact with the substrate. Additionally, a GDC barrier layer and an LSM oxygen electrode were sequentially deposited using the same technique, completing the SOFC cell configuration.

The electrochemical performance was evaluated through polarization curves, electrochemical impedance spectroscopy (EIS), and durability tests using hydrogen, biogas, and methane reformate as fuels. The results demonstrate that nickel exsolution significantly improves the efficiency and durability of the anode, enhancing its resistance to carbon deposition. These findings confirm the potential of these nanofibers for SOFC applications operating with complex renewable fuels.

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[OC03]

# Tailored 3D-printed photopolymer-derived carbon materials for advanced electrocatalytic systems

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Stereolithographic 3D printing is a versatile technique for producing well-defined photopolymers with complex geometries, which can be carbonized to develop carbon monoliths with potential for several applications, such as adsorption, advanced oxidation processes (AOPs) or electrochemical processes. AOPs allow the oxidation of pollutants through their reaction with hydroxyl radicals (HO $^{\bullet}$ ), generated via catalytic decomposition of H<sub>2</sub>O<sub>2</sub> in presence of iron. Electro-Fenton (EF) is a viable alternative due to the *in situ* electrogeneration of H<sub>2</sub>O<sub>2</sub> and Fe (II) regeneration at the cathode [1,2,3].

In this work, the catalytic and electrochemical properties of photopolymer-derived carbons were assessed in EF. Gyroid photopolymers (named PDD based on the precursors used in their synthesis: pentaerythritol tetraacrylate, divinylbenzene and diethylhexyl phthalate) were synthesized via stereolithography in a 3D printer using a tailored resin [1]; 0.1 wt.% of iron nanoparticles were also added to obtain an iron-doped polymer (Fe-PDD). Polymers were subjected to: (i) oxidation with air at 300°C, and (ii) pyrolysis with N<sub>2</sub> at 850°C, resulting in C-PDD material. In addition, steam was introduced in the final step to obtain activated carbons (A-C-PDD and Fe-A-C-PDD) (Fig. 1a), Carbons reached BET surface areas values up to 1692 m<sup>2</sup>/g. Rotating Ring Disk Electrode (RRDE) tests (Fig. 1b) show that A-C-PDD has higher electroactivity and selective H<sub>2</sub>O<sub>2</sub> generation, achieving almost 100% of H<sub>2</sub>O<sub>2</sub> yield at -0.9 V and total electron-transfer number (n) close to 2, according to the two-electron pathway in the oxygen reduction reaction. For this reason, activated carbon materials were tested at -0.9 V in the electrocatalytic degradation of phenol (Fig. 1c). Firstly, an adsorption cycle was conducted until equilibrium (24 h), resulting in around 70% of phenol removal. Secondly, electrocatalysis was performed in a three-electrode cell (42 h), using carbons as cathodes. Fe-A-C-PDD removed 80% of residual phenol and 26% of total organic carbon (TOC), while A-C-PDD achieved only 46% and 6%, respectively. This increased degradation and mineralization is due to higher amounts of HO<sup>o</sup> are formed caused by the iron embedded in the material.

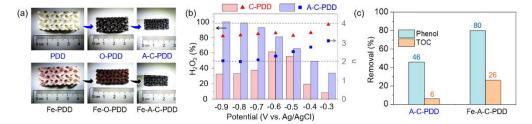


Figure 1. (a) Gyroid materials synthesized; (b) RRDE tests (c) electrocatalytic degradation of phenol.

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#### [OC04]

# Biodegradable electrochemical sensor for the analysis of quercetin and rutin in grape extracts

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The demand for sustainable analytical technologies has driven the development of biodegradable sensors for monitoring bioactive compounds in the environment [1]. Flavonoids such as quercetin (QCT) and rutin (RU), widely found in fruits like grapes (Vitis vinifera L.), exhibit significant antioxidant properties, making their quantification essential for quality control and nutritional studies [2]. This study proposes a disposable and biodegradable electrochemical sensor based on a gelatine biopolymeric matrix for stencilprinted electrodes (StPE), using a conductive ink composed of multi-walled carbon nanotubes (MWCNTs) and a polysaccharide extracted from the exudate of Amburana cearensis [StPE(Gelatine/MWCNTs-GAmb], for the simultaneous detection of QCT and RU. The sensor exhibited distinct redox mechanisms: adsorption-controlled for QCT and diffusion-controlled for RU, involving two electrons and two protons, as confirmed by pH and scan rate studies [3]. Analytical curves obtained by differential pulse voltammetry showed linear responses in the range of 1-100 µM, with detection limits of 0.02558 µM for QCT and 0.009070 µM for RU. Tests with common interferents found in grape matrices indicated interference below 10%. The quantification of QCT and RU in grape extracts showed good agreement with literature values. Soil assays confirmed the sensor's biodegradability, with structural degradation observed after 10 days. Electrochemical stability was maintained for up to 180 days. These results demonstrate the potential of StPE(Gelatine/MWCNTs-GAmb) as an efficient, selective, and environmentally friendly alternative for electrochemical analysis of flavonoids in food matrices.

#### **Funding**

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[OC05]

# Electrochemical lactate sensing via molecularly imprinted polymers for advanced fetal monitoring

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Current methodologies for monitoring fetal physiological parameters during labour exhibit significant limitations due to their invasive and outdated nature [1]. The need for advanced sensing platforms, less invasive, and enabling real-time assessment of critical biomarkers such as lactate, is essential for ensuring optimal maternal and neonatal outcomes [2]. This study presents an electrochemical sensor for selective lactate detection based on a molecularly imprinted polymer (MIPs) achieved by electropolymerization of 3-aminophenylboronic acid (3-APBA) as a functional biocompatible monomer [3] and lactate as the template molecule (Fig.1). The polymer was assembled on two different working electrodes (WE) materials, carbon and gold, and evaluated at three modification stages: at bare electrode, after 3-APBA/lactate polymer electropolymerization and after lactate removal (MIP formation) using cyclic voltammetry and electrochemical impedance spectroscopy. All steps were also followed with Scanning Electron Microscopy (SEM). For the carbon WE, the bare surface showed a high peak current  $(i_p)$  of 110  $\mu$ A and charge-transfer resistance ( $R_{ct}$ ) of 1.0 k $\Omega$ , which dropped to a 4.3  $\mu$ A  $i_{\rho}$  and increased to 42.5 k $\Omega$  $R_{ct}$  with the polymer formation. After lactate removal, the  $i_p$  increased to 11.7  $\mu$ A and the  $R_{ct}$  decreased to 8.2 k $\Omega$ , confirming template removal. On gold, the bare electrode showed an  $i_0$  of 2.9  $\mu$ A and a  $R_{ct}$  of  $0.9 \text{ k}\Omega$ . Polymerization reduced the  $i_p$  to  $0.5 \mu A$ . Although the  $R_{ct}$  is not reported due to high resistance, these results confirm that film formation blocked the WE surface. After lactate removal, the  $i_p$  reached 1.2  $\mu$ A, and  $R_{ct}$  was 353.7 k $\Omega$ , still indicating a substantial polymer barrier. Preliminary rebinding tests in buffer show an increase of R<sub>ct</sub> with an increase of lactate in the MIPs. These results confirm the presence of the polymer after electropolymerization and after the template removal, allowing further assays, in buffer and biological samples for lactate detection.

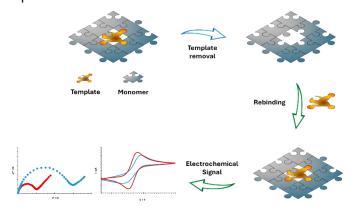


Figure 1. Lactate MIP-based sensor assembly and electrochemical signals.

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#### [OC06]

# Conductive bio-inspired copolymers as versatile platforms for biosensing: insights into the electropolymerisation mechanism

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The design of innovative materials for biosensing applications remains a critical challenge, with continued efforts directed toward enhancing both sensor stability and sensitivity [1]. Amperometric enzyme-based biosensors, in particular, require reliable enzyme immobilisation along with efficient electrochemical signal transduction. Bio-mimetic polymers such as polycatecholamines – most notably polydopamine (PDA) and polynorepinephrine (PNE) – have been explored as versatile platforms in both optical and electrochemical [2] biosensing. Due to the presence of both catechol and amine functional groups, these materials exhibit strong adhesive properties, allowing the robust and stable attachment of biorecognition elements to the sensor surface. Nevertheless, their application in amperometric sensing is limited by their intrinsically low electrical conductivity, which negatively impacts both their electrochemical growth and signal transduction efficiency.

This study aims to broaden the bioelectrochemical applications of polycatecholamines by integrating their strong adhesive properties with the high electronic conductivity of conventional conducting polymers, such as polypyrrole (PPy). In this context, catecholamine and pyrrole monomers were coelectropolymerised to generate hybrid copolymers – PDA/PPy and PNE/PPy – featuring catechol pendant groups and a conductive polymeric backbone [3]. Comprehensive physicochemical characterisation was performed to evaluate their redox activity, dielectric properties, film thickness, morphology, surface adhesiveness, and wettability. The copolymerisation process demonstrated a synergistic effect, leading to enhanced film growth and electroactivity compared to the respective pristine polymers. These copolymer matrices were further functionalised with different enzymes and their biocatalytic performance demonstrated strong potential for the electrochemical detection of diverse target analytes.

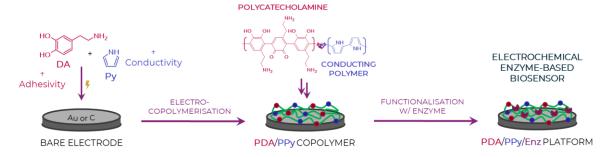


Figure 1. Two-steps electrocopolymerisation / functionalisation of PDA/PPy copolymers.

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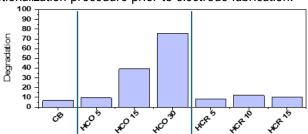
#### [OC07]

### Sustainable bifunctional electrodes from waste-derived hydrochar for electro-Fenton applications

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The occurrence of recalcitrant pollutants in water demands sustainable treatments beyond conventional methods. Among advanced oxidation processes, the electro-Fenton (EF) method is highly effective but limited in its homogeneous form by acidic conditions and sludge generation [1]. Heterogeneous EF processes employing carbon-based catalysts have emerged as a promising approach, offering enhanced stability and improved H<sub>2</sub>O<sub>2</sub> selectivity [2], thanks to their potential use as bifunctional electrodes. However, the development of low-cost carbon electrodes remains essential to enable large-scale implementation. In this way, hydrothermal carbonization (HTC) provides a scalable route to hydrochar precursors for efficient carbonbased electrodes [3]. In this work, two hydrochars were selected as carbon precursors: one from refinery sludge with high ash content (HCR) and another from orange peel with low ash content (HCO). Both were subjected to a one-step chemical activation with KOH and nitrogen functionalization using urea (1:3:3 KOH:Urea:HC), followed by pyrolysis at 850 °C. The resulting materials were blended with varying ratios of carbon black (CB) and 5% PTFE to fabricate the electrodes. This formulation aimed to optimize H<sub>2</sub>O<sub>2</sub> generation from CB while promoting its subsequent reaction with the metal naturally content of the hydrochar, producing hydroxyl radicals for the degradation of phenol used as a model pollutant. For comparison, additional tests were also performed using the raw-hydrochars without activation-functionalization mixed with CB, in order to evaluate the impact of the activation and functionalization steps on the electrochemical performance of the electrodes. For HCO-based electrodes, hydrochar loadings of 5, 15, and 30% were tested, while for HCR, the proportions were limited to 5, 10, and 15% due to its much higher metal and ash content (≈60% after activation vs. ≈6% for HCO). As shown in Fig.1, phenol degradation of up to ~75% was achieved with HCO, reaching the maximum at 30% of hydrochar content, whereas HCR electrodes did not exceed ~10% degradation under the tested conditions. These results suggest that HCO is more suitable for EF applications, likely due to a more favourable balance between carbon matrix and ash content, combined with the higher porosity developed during activation (900 m<sup>2</sup>/q). In contrast, the excessive ash fraction in HCR restricts porosity development (150 m<sup>2</sup>/g) and limits the number of active sites available for radical generation. Therefore, future experiments will include an acid washing step of HCR to remove its ash content partially, promoting the development of higher specific surface area. Then, the treated material will be subjected to the same activation and functionalization procedure prior to electrode fabrication.



**Figure 1.** Phenol degradation efficiency using HCO and HCR electrodes. Conditions: 0.05M Na<sub>2</sub>SO<sub>4</sub> electrolyte, natural pH, initial phenol concentration of 50 ppm and reaction time of 60 min.

#### **Funding**

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#### [OC08]

# Phosphorus recovery from cheese whey wastewater through electroless struvite precipitation using magnesium anodes

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The growing fertilizer requirements to ensure agricultural production have triggered the development of phosphorus recovery technologies, in a strategy to avoid phosphate rock mining by providing an alternative phosphorus source to fertilizer production [1]. These processes are based on a circular economy approach, with phosphorus being precipitated from wastewater as valuable fertilizers [2]. Among the different recovery methods, electrochemical ones present several advantages such as local pH adjustment without chemical input, faster treatment time, lesser sensitivity to operational fluctuations, and lower co-precipitation of micropollutants [2-4]. Struvite (NH<sub>4</sub>MqPO<sub>4</sub>·6H<sub>2</sub>O) is one of the possible products of electrochemical precipitation, with the advantage of simultaneously recovering phosphorus and nitrogen, and the disadvantage of requiring magnesium dosage [5]. In this work, a magnesium alloy (AZ31) was used as an anode and combined with a stainless-steel cathode through an electroless process. The influence of ammonium, chloride, and sulphate ions was evaluated by analysing phosphorus removal and magnesium corrosion. All the ions had important and different roles in the process. Sulphate ion was found to accelerate magnesium corrosion, while chloride ion kept anode activity longer, probably through pitting corrosion. Ammonium ion also showed the ability to accelerate the anode corrosion, although it occurred through a different mechanism when compared to sulphate ion. The analyses of the obtained solids showed that the struvite purity increased when the ammonium ion was present simultaneously with sulphate or chloride ions. This research contributes to the knowledge of electroless struvite recovery by identifying suitable wastewater in which this promising technology can be further applied.

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#### [OC09]

# Electrochemical procedures coupled to CYP450 metabolism for control and environment risk analysis of transdermal patches

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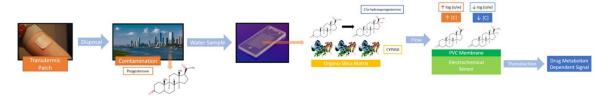
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Nowadays, the delivery of pharmaceutical compounds for the sustained treatment of certain diseases is performed through the application of transdermal patches. These can bypass the first-pass metabolism, allowing for an effective and fast therapeutic activity, along with a malleable profile capable of adapting to the various types of drugs [1].

However, this treatment contributes to an emerging environmental problem – namely, the increasing concentrations of pharmaceutical compounds and their metabolites in water bodies —which results from various sources, including improper disposal of patches. This situation is quite concerning since certain drugs have been observed to induce significant negative effects on the living organisms present in these biomes [2].

Thereby, within this work, it is described the development of an analytical electrochemical method for in vitro control of the progesterone formulations and potential contamination after-use levels, based on the combination of both microfluids and electrochemistry principles (Fig.1). It highlights the study of plasticized membrane optimization, along with mention of Cytochrome P450 gelation, for compound metabolic assessment. The equipment reduced cost, portability and low sample and reagents consumption, along with the reduction of effluent wastes, is demonstrated and compared with the previously described analytical proposed methodologies [3].



**Figure 1.** Schematic Representation of the proposed detection method principles.

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#### [OC10]

### Advancing covalent organic polymer-based sensors for saxitoxin detection

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Saxitoxin (STX) is a potent neurotoxin produced by cyanobacteria and dinoflagellates, widely recognised as one of the major causes of paralytic shellfish poisoning [1]. Due to its acute toxicity, the World Health Organisation (WHO) has set a guideline value of 3 µg/L (10 nM) for STX in drinking water [2]. Current analytical techniques, such as high-performance liquid chromatography-mass spectrometry and enzyme-linked immunosorbent assay, are constrained by high costs, or limited reagent stability, underscoring the need for portable, sensitive, and robust sensors. These limitations point to an urgent need for detection methods that are not only sensitive and reliable but also readily deployable in the field. In our previous work, we developed a proof-of-concept electrochemical sensor based on a carboxylfunctionalised covalent organic polymer (COP, TpPa-COOH) [3]. The sensor surface was modified with a sulphur terminated self-assembled monolayer (SAM) to attach the gold nanoparticle composite COP-AuNPs. The sensor showed a linear response to STX in the micromolar range (3-10 µM), with an estimated limit of detection of 2.4 µM. Despite these promising results, the detection limit remained above regulatory thresholds, while reproducibility and stability were not fully established. To address these limitations, a full study of surface modification is being conducted to reduce the variability of the SAM and enhance the attachment of the COP. Different complementary techniques are being employed to characterise the different stages of sensor construction, including quartz crystal microbalance (QCM), scanning electron microscopy, confocal Raman microscopy, electrochemical impedance spectroscopy (EIS) and voltammetry. Ongoing experiments aim to determine whether these sensors can deliver improved reproducibility, an extended dynamic range, and lower detection limits compared with the initial setup. This work-in-progress highlights the potential of COP-nanocomposite platforms as nextgeneration tools for the environmental monitoring of cyanotoxins.

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[OC11]

### Electropolymerized hydrogel-MIP biosensor for myoglobin detection

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Cardiovascular diseases (CVD) are disorders that affect the heart and blood vessels, such as coronary artery disease, hypertension, and acute myocardial infarction, seriously compromising patients' health. According to the WHO, in 2021, CVDs were responsible for 23% of deaths worldwide [1]. In this context, the early CVD diagnosis, particularly in point-of-care (POC), is essential for prevention, effective treatment, and reduction of complications.

Myoglobin, a ~18 kDa hemoprotein present in the heart and skeletal muscles, is an important cardiac biomarker due to its rapid release after cardiac injury, being fundamental in the early diagnosis of acute myocardial infarction (AMI). Its levels increase within 1-3 h of the onset of symptoms, peak 4-12 h later, and normalize after 24 h [2]. Recently, several highly sensitive and fast-response electrochemical biosensors have been developed targeting this circulating biomarker [3,4]. However, many are restricted to centralized clinical settings and/or require expensive bioreceptors, such as antibodies, lacking longterm stability while having ethical dilemmas associated with their production. Molecularly imprinted polymers (MIPs) are a promising alternative to biological antibodies used in these devices. Particularly, hydrogel-based MIPs are capable of analyte recognition while facilitating the removal of template molecules due to the ability of swelling or shrinking in response to changes in pH or temperature [5]. The objective of this work is to develop an innovative, miniaturized, and portable electrochemical device, similar to a glucometer, for the selective detection and quantification of myoglobin in human serum in a minimally invasive manner, allowing the accurate diagnosis and monitoring of CVDs in POC. The nanostructured imprinted hydrogel films were directly prepared on the electrode surfaces in simple and cost-effective manner through the electrochemical polymerization of acrylamide-based monomers (Nisopropylacrylamide, N-(3-Aminopropyl)methacrylamide hydrochloride), an approach that remains relatively unexplored so far, enhancing the selectivity and sensitivity of the electroanalysis.

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[OC12]

### Electrochemical (bio)assays for food safety and quality evaluation

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Food is increasingly associated with health and well-being, so there is a growing demand for healthy foods that are nutritionally rich but whose safety is guaranteed. Quality control throughout the entire production chain does not prevent the presence of substances/constituents that can cause adverse reactions in the consumer. Worldwide there is legislation in force that sets strict standards for food safety and quality. This legislation constitutes a major challenge for many food business operators because of the resources needed to accurately quantify several substances/constituents at all points of the production chain; the most widely used methods (e.g., ELISA, PCR, (LC-)MS) for this task involve expensive equipment that must be operated by specialized analysts, which constitutes a hurdle for resource-limited companies. Therefore, small, portable, disposable, cheap, and easy to use devices could be a valuable tool to control allergens in food products.

In this presentation several electrochemical (bio)sensing approaches (immunosensors and molecularly imprinted polymer-based sensors), employing a variety of materials and detection techniques, will be presented as promising alternatives to monitor food safety and quality along the production chain.

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[OC13]

# Electrochemical molecularly imprinted polymer devices for analytical applications

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Electrochemical sensors present several attributes that make them attractive for commercial applications, including simplicity, compact size, high sensitivity, fast response, and versatility. They operate by coupling a selective recognition layer with an electrochemical transducer (electrode), thereby providing valuable information about the composition of a system. Despite the large number of publications and patents in this field, only a few devices - most notably the glucometer - have reached successful commercialization. One of the main obstacles lies in the widespread use of biological recognition elements (e.g., antibodies and enzymes), which often suffer from low stability, stringent operational requirements, high costs, and poor reproducibility [1]. Molecularly imprinted polymers (MIPs) have emerged as one of the most promising alternatives for the design of synthetic biomimetic recognition systems. MIPs are synthetic polymers obtained by polymerization of functional monomers and crosslinker molecules in the presence of a template. After polymerization, the template molecule is extracted and a polymer matrix, with sites complementary in shape, size and functionality to the imprinted molecule, is obtained and showing favoured affinity to the template molecule compared to other molecules. Compared with natural receptors, MIPs offer notable advantages such as robustness, tolerance to chemical and thermal variations, ease of preparation, reusability, and low cost [2]. The integration of MIPs into electrochemical sensors has already demonstrated significant potential in environmental, food, and biomedical applications. Ongoing research in this area highlights their role as versatile platforms bridging fundamental science with real-world analytical challenges [3]. In this work different strategies for constructions of MIPs electrochemical devices, developed applications and futures perspectives are discussed.

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[OC14]

### Magnetic hybrid nanoplatform-modified screen-printed electrodes for enhanced electrochemical immunosensing approaches

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The integration of nanomaterials into the design of electrochemical immunosensors can markedly enhance the analytical signal. Their application in the transducer surface enables the development of robust nanoplatforms for effective bioreceptor immobilization, a typically challenging step. Carbon-based nanomaterials are attractive due to their capacity to interact physically with antibodies, enabling a straightforward and cost-effective immobilization process, with carbon nanotubes (CNTs) standing out for their ability to promote direct electron transfer between the electrode and the bioreceptor [1]. Nonetheless, enhancing the performance of CNT-based biosensors requires systematic optimization of their physicochemical properties, with a focus on the functionalization of their surface with magnetic nanoparticles [2]. Electrochemical biosensors, particularly immunosensors, have had significant advancements through the application of nanomaterials. The rising incidence of food allergies has been a major impetus for innovation in this field, as electrochemical immunosensors offer high sensitivity, rapid response time, and cost-effectiveness, making them well-suited for on-site allergen detection to support food safety and regulatory compliance [3]. In this work, a hybrid magnetic nanomaterial of oxidized carbon nanotubes functionalized with manganese(II) ferrite nanoparticles (CNT O@MnFe<sub>2</sub>O<sub>4</sub>) was applied to a screen-printed carbon electrode (SPCE) to create a specific nanoplatform for the voltammetric signal amplification in the analysis of a celery protein (Api q 1), a major food allergen. After the bioreceptor immobilization, the allergen was detected in a sandwich-type assay using an alkaline phosphatase (AP)-labelled detection antibody. The addition of 3-indoxyl phosphate and silver ions allowed the detection of the immunological reaction through linear sweep voltammetry (LSV). The modified SPCE/CNT O@MnFe<sub>2</sub>O<sub>4</sub> platform hugely increased (750×) the electrochemical signal, compared to the bare SPCE. The developed sensor was developed for the analysis of Api g 1, and an extremely low limit of detection was achieved (32 pg/mL). The sensor's selectivity and applicability were successfully evaluated by analysing twenty commercial food products and the results were validated with a traditional enzyme-linked immunosorbent assay (ELISA) method.

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[OC15]

# A copper-based metal-organic framework sensor for rapid and reliable detection of the diabetes drug metformin

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Metformin (MET), as one of the most worldwide consumed pharmaceutical products, is nowadays classified as a contaminant of emergent concern as result of its persistent presence in various aquatic environments at alarming concentrations that can lead to serious ecological impacts [1]. In this regard, creating new and improved sensing systems can enable an efficient and reliable monitorization program towards the safety and quality of the environment and living organisms. In this work, an electrochemical sensor was developed aiming the detection of MET in environmental samples. This sensor was built with carbon paper (CP) as core transducer material containing a copper-derived metal-organic framework (named Cu-BTC) formed directly onto the carbon surface via layer-by-layer (LbL) synthesis under ambient conditions. The intrinsic properties of Cu-BTC (e.g. high surface area) along with its complexation capabilities towards MET [2] play a significant role in boosting electrochemical performance of CP/Cu-BTC. Cyclic voltammetry was initially used for electrochemical characterizations of CP/Cu-BTC in the presence and absence of analyte. The results confirmed the typical redox activity of MET at + 0.9 V (anodic peak). The sensor optimization was carried out by differential pulse voltammetry technique and comprised electrolyte pH, technique parameters and pre-concentration steps. Environmental samples, namely fish and wastewater were used to assess the real applicability of the developed sensor under complex matrices, at optimized conditions.

#### **Funding**

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#### **Acknowledgements**

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## [OC16]

# DNA-based electrochemical biosensors for authenticating the botanical origin of honey

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Food fraud and food safety are increasingly alarming global issues for the food industry and different regulatory agencies since the number of adulterated foods continue to enter national and international markets undetected [1]. These fraudulent goods not only result in an annual revenue loss of billions but also pose many risks to the consumers' health [1,2]. Among the most frequently adulterated food products is honey. Honey is a natural, high-quality and highly valued sweetener prized for its rich nutritional profile and multiple health benefits [2]. However, due to its rising market demand, honey is frequently subjected to fraudulent practices, such as the addition of sugar, syrups or lower-quality honevs to premium honevs, as well as misrepresenting its botanical and/or geographical origin [2.3]. In this study, an electrochemical DNA-based biosensor to detect the presence of Erica arborea - a prominent plant species in Portugal - in commercial honey samples was designed and developed. Analysing public databases, a specific DNA probe, targeting E. arborea, was selected. The sensor's methodology resulted from the sandwich hybridization reaction between the E. arborea-specific DNAtarget sequence and its complementary probe on screen-printed gold electrodes. To increase the enzymatic amplification signal, the complementary probe was divided in two shorter sequences: one modified with a thiol group – DNA-capture probe – and the other with a fluorescein isothiocyanate label - DNA-signalling probe. A mixed self-assembled monolayer composed of the DNA-capture probe and mercaptohexanol was also applied to enhance the hybridization efficiency. Moreover, cyclic voltammetry and electrochemical impedance spectroscopy were performed to characterize the modifications to the electrodes' surface. Consequently, a linear concentration was obtained in a 0.03 to 2.00 nM range. This sensor was then successfully applied to the detection of the E. arborea DNA in commercial honey samples. Thus, the developed sensor offers a rapid, sensitive, and cost-effective method for verifying honey authenticity and ensuring honey quality and safety.

### **Funding**

This work received financial support from Portuguese national funds (FCT/MECI, Fundação para a Ciência e a Tecnologia and Ministério da Educação, Ciência e Inovação) through the project UID/50006/2025 - Laboratório Associado para a Química Verde - Tecnologias e Processos Limpos and from the project ALGAESAFE: EFSA European Food Risk Assessment Fellowship (EU-FORA) Programme.

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[OC17]

# Turning endogenous resources into power: *Juniperus brevifolia* biomass for efficient (electro)catalysts

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The global economy's sharp growth, extreme fossil fuel consumption and the continuous increase of population have been forcing the development of more sustainable catalytic processes as well as renewable energy technologies to overcome environmental degradation and the current energy crisis. Among the most viable electrochemical energy storage and conversion systems are fuel cells, metal-air batteries, and supercapacitors. The oxygen reduction reaction (ORR) and oxygen evolution reaction (OER) are crucial in electrochemical devices like metal-air batteries and reversible fuel cells [1]. However, both ORR and OER require expensive and scarce precious metal electrocatalysts, making them difficult to use on a large scale. This has stimulated the quest for new, non-expensive, and highly active electrocatalysts during the last years [2,3].

Therefore, a series of Co/N-doped biochar catalysts were prepared by mechanochemical synthesis using the different parts of *Juniperus brevifolia* (leaves, bark and wood). Activation under chemical/physical experimental conditions resulted in surface areas  $972 > BET > 145 \text{ m}^2/\text{g}$ . The successful preparation of electrocatalysts was confirmed by XPS, XRD, Raman and SEM/EDS. The most promising results for both ORR and OER were obtained with Co/N-JBL presenting similar ORR performance to the state-of-the-art Pt/C and OER overpotential ( $\eta_{10}$ ) of 0.45 V vs RHE. To enlarge the catalysts' potential applications, they were tested in the catalytic transfer hydrogenation (CTH) of furfural. Using 80 µL of formic acid as hydrogen donor, Co/N-JBL achieved 100% conversion and 65.67% selectivity for furfuryl alcohol. Furthermore, optimization studies and reusability tests were also performed, confirming their robustness.

These results demonstrate that Co/N-biochars derived from *Juniperus brevifolia* exhibit dual functionality as catalysts, offering high efficiency in oxygen reactions and promising performance in catalytic biomass upgrading.

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[OC18]

## Advances in PEM fuel cell sustainability: performance impact of eco-binders

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The present work addresses two main limitations of Proton Exchange Membrane Fuel Cells (PEMFCs): the high cost of platinum group metal (PGM) catalysts and the environmental impact associated with fluorinated polymer binders [1]. Taking this last issue into consideration, an alternative methodology for membrane electrode assembly (MEA) fabrication is proposed, combining reduced platinum loading with a biodegradable, renewable, and non-toxic gelatine-based eco-binder.

Four MEA configurations were prepared using Pt/C (40% wt) catalysts with binder-to-catalyst mass ratios ranging from 0 to 100% wt./wt. and platinum loadings of 0.15 and 0.10 mgPt/cm². Nafion NR211 was employed as membrane, carbon paper H23C2 as substrate, and ethanol solution as dispersant. The catalyst inks were deposited on the microporous layer of gas diffusion electrodes (GDEs). Electrochemical characterization comprised activation, polarization curves to determinate the maximum power density, and electrochemical impedance spectroscopy (EIS) to quantify ohmic, charge transfer, and mass transport losses [2]. The best-performing MEAs underwent accelerated stress tests and morphological analysis by scanning electron microscopy (SEM).

The results obtained in the absence of a binder (0 wt.% binder-catalyst) indicate that a maximum power density comparable to that achieved with Nafion-based catalytic inks can be obtained, regardless of whether air or  $O_2$  is used as the oxidant. Specifically, power densities of 211.7 mW/cm² (air) and 412.2 mW/cm² ( $O_2$ ) were reached, compared to 203.5 mW/cm² and 430.9 mW/cm², respectively, obtained in previous experiments employing Nafion as the binder. However, this trend was not maintained under operating conditions with increased backpressure, where Nafion-based electrodes exhibited the expected improvement in efficiency with higher backpressure.

In contrast, optimized gelatine-based eco-binders delivered electrochemical performance equivalent to or exceeding that of Nafion MEAs. Moreover, reducing the platinum loading from 0.15 to 0.10 mg Pt/cm² did not significantly affect efficiency. These results validate gelatine as a sustainable and effective alternative to fluorinated binders, supporting the development of cost-efficient and environmentally friendly PEMFC systems aligned with climate neutrality objectives.

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## [OC19]

## Optimizing current collector and flow-field geometry for enhanced gas removal in PEM electrolyzers

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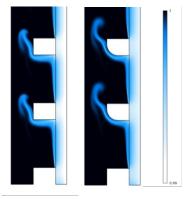
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Green hydrogen from renewable-powered water electrolysis is a promising route to decarbonize sectors such as ammonia and steel production. Proton-exchange membrane (PEM) electrolyzers are particularly suited for integration with fluctuating renewable sources due to their operational flexibility in terms of minimal load and shutdown resistance. However, large-scale deployment is hindered by high electricity and material costs. Energy efficiency becomes critical at current densities above ~1.5 A/cm², where mass transport limitations arise - especially on the anode side, where oxygen evolution restricts water access and local oxygen saturation causes overpotential losses. These effects are often overlooked in laboratory-scale studies that employ unrealistically high-water flow rates.

In this work, we developed a two-dimensional continuum model that couples electrochemistry with multiphase flow to quantify the influence of water and oxygen transport on energy efficiency. The model, validated experimentally with different porous transport layers (PTLs), is used to evaluate and optimize flow-field and current collector geometries. Results show that conventional designs create stagnant zones with poor water replenishment, leading to higher oxygen saturations in the catalyst layer. We propose alternatives that enhance mass transfer, while accounting for heat generation and contact resistance. Additionally, PTLs were found to impact current density distribution, leading to efficiency penalties of up to ~4%.

By applying industrially relevant flow conditions, our work provides more representative insights for scale-up. Optimized current collector and flow-field designs can improve PEM electrolyzer efficiency at high current densities, ultimately lowering the cost of green hydrogen production.



**Figure 1.** Water volume fraction in porous transport layer and flow channel. a) standard current collector design and b) proposed design.

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## [OC20]

## Advances in the development and characterization of solid oxide fuel cells and electrolysis cells

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The transition toward sustainable energy is driving the development of solid oxide fuel cells (SOFCs), recognized for their high efficiency and low emissions [1]. Their performance is determined by the cell configuration and the materials employed. The National Hydrogen Centre (CNH2) has developed technologies for planar and tubular SOFCs, assessing their electrochemical behaviour. Among the most commonly used electrolytes are yttria-stabilized zirconia (YSZ), the reference material due to its stability and low cost, and scandia-stabilized zirconia (ScSZ), which exhibits higher ionic conductivity in the intermediate temperature range (700-850 °C), thereby enabling reduced operating temperatures at the expense of higher cost [2, 3]. In electrolyte-supported configurations, the electrolyte was prepared by tape casting, while the electrodes were deposited by ultrasonic spraying, employing NiO-YSZ as the hydrogen electrode, GDC as the barrier interlayer, and LSM as the oxygen electrode. Additionally, SOEC systems with NiO-YSZ cathode-supported configurations were developed and characterized, as these enable the co-electrolysis of CO<sub>2</sub> and H<sub>2</sub>O to produce syngas (H<sub>2</sub> and CO), promote thin electrolytes, and achieve lower resistance, thereby reducing mechanical stress. Finally, the electrochemical performance was analysed through polarization curves (I-V-P) and electrochemical impedance spectroscopy (EIS). allowing for a detailed characterization of the cells under different operating conditions. The results demonstrated high ionic conductivity and efficient charge transfer at the electrodes, confirming the effectiveness of the employed configurations and their balance between efficiency, durability, and structural stability.

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[OC21]

# Performance of SO<sub>2</sub> depolarized electrolysis in the presence of N<sub>2</sub> and CO<sub>2</sub> gases for green hydrogen generation

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The increasing global energy demand, combined with the urgent need to limit climate change, has accelerated the pursuit of sustainable and carbon-neutral fuels. Among these, hydrogen (H<sub>2</sub>) stands out as a key element of future low-carbon energy systems, owing to its gravimetric energy density, its versatility in sectors such as transportation and chemical feedstocks, and its potential for carbon-free production [1]. Among various H<sub>2</sub> production technologies, sulphur dioxide (SO<sub>2</sub>)-depolarized electrolysis (SDE) has gained increasing attention as a promising and energy-efficient alternative to conventional water electrolysis. In this process, SO<sub>2</sub>, a common industrial pollutant, serves as the anodic reactant, replacing the oxygen evolution reaction (OER). This substitution reduces the theoretical cell voltage required for water electrolysis from 1.23 V to 0.158 V vs RHE, resulting in substantially lower energy consumption [2,3]. However, most existing studies focus on idealized systems using pure SO<sub>2</sub>, which does not reflect the composition of actual industrial emissions [3]. SO<sub>2</sub> steams are typically mixed with other gases such as nitrogen (N2) and carbon dioxide (CO2), which may influence electrolyzer performance. This study aims to address this existing knowledge gap by evaluating the operational performance of an SO<sub>2</sub> electrolyzer under simulated industrial flue gas conditions. Specifically, the effect of introducing controlled concentrations of N<sub>2</sub> and CO<sub>2</sub> into the SO<sub>2</sub> feed was evaluated. Electrochemical characterization techniques, including polarization curves, electrochemical impedance spectroscopy (EIS), and chronoamperometry, were employed to evaluate cell efficiency, resistance, and long-term stability. The results reveal that the presence of N<sub>2</sub> and CO<sub>2</sub> negatively affects the electrochemical performance of the SDE system.

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[OC22]

## Thin-film poly(azo-BBY)-AgNP impedimetric platform for miRNA-122

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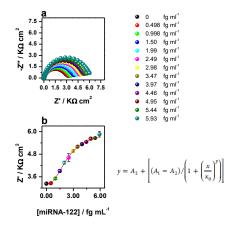
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We report an ultrasensitive impedimetric genosensor for the detection of microRNA-122 (miRNA-122), a clinically relevant biomarker for hepatocellular carcinoma. The sensing interface is a poly(azo-BBY) thin film doped with Ag nanoparticles (poly(azo-BBY)–AgNP) electropolymerized directly on fluorine-doped tin oxide (FTO). A thiolated single-stranded DNA probe complementary to miRNA-122 was immobilized on the nanocomposite film and the surface was backfilled with bovine serum albumin to minimize nonspecific adsorption. The stepwise assembly and target hybridization were monitored by electrochemical impedance spectroscopy (EIS). The genosensor provided a clear, concentration-dependent increase in charge-transfer resistance upon exposure to miRNA-122 standards. Using a four-parameter logistic fit, the limit of detection was estimated at 0.051 fg/mL, outperforming many state-of-the-art miRNA sensors. The combination of the conductive/ catalytic contribution of AgNPs with the azo-polymer matrix yields a stable thin-film platform that enables label-free, minimally invasive analysis. These results highlight poly(azo-BBY)–AgNP films as promising transducers for early cancer diagnostics centred on circulating microRNAs.



**Figure 1.** (a) Nyquist plots recorded after hybridization with increasing miRNA-122 concentrations on the poly(azo-BBY)–AgNP genosensor; (b) calibration curve ( $\Delta R$ \_ct vs. log C) fitted with a four-parameter logistic (4PL) model, used to estimate the limit of detection (LOD = 0.051 fg/mL).

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[OC23]

# Amplification-free photoelectrochemical biosensor for the detection of FLT3 mutations in acute myeloid leukaemia

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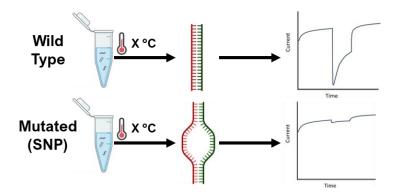
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Acute Myeloid Leukaemia (AML) is a heterogeneous hematologic malignancy where mutations in the FLT3 gene are strongly correlated with poor prognosis and therapy resistance. Thei rapid and accurate detection of such mutations is critical for guiding therapy. Current gold-standard techniques, polymerase chain reaction (PCR) and next-generation sequencing (NGS), are accurate but time-consuming, costly, and infrastructure-dependent.

We present a photoelectrochemical (PEC) biosensor enabling amplification-free detection of FLT3 mutations, clinically validated for the first time. The assay employs a dual-probe sandwich design: a biotinylated capture probe and a photosensitizer-labelled detection probe. Upon hybridization, light-triggered singlet oxygen ( $^{1}O_{2}$ ) generation produces a measurable photocurrent, allowing single-base discrimination.

Importantly, the PEC assay was successfully applied to genomic DNA extracted from lumbar puncture fluid and bone marrow aspirates, without the need for amplification. Results were benchmarked against NGS, confirming both accuracy and clinical relevance. This platform offers a fast, cost-effective, and clinically relevant diagnostic tool with strong potential for point-of-care AML testing.



**Figure 1.** Schematic of the assay. Above the melting temperature of the mutant duplex, its hybridization is less stable, enabling discrimination between mutant and wild-type DNA.

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[0C24]

## Next-generation dual-doped Prussian blue analogue as a high-capacity cathode for sodium-ion batteries

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Prussian Blue analogues (PBAs) have emerged as promising cathode materials for sodium-ion batteries due to their open crystal framework, ease of synthesis, and low production costs. Their cubic structure facilitates reversible Na<sup>+</sup> ion intercalation, while transition metal centres support redox activity. However, pristine PBAs often suffer from limited electrical conductivity, structural imperfections, and moisture-related instability [1,2].

In this study, we introduce a novel dual-doped Prussian Blue analogue (MoCo-PBA), incorporating both molybdenum and cobalt, synthesized via a coprecipitation method. Comprehensive structural, morphological, spectroscopic, and electrochemical characterizations were performed. X-ray diffraction confirmed the formation of a pure cubic phase (Fm3m) with a refined lattice parameter of 10.19 Å, indicating successful dopant integration without disrupting the host lattice. Scanning electron microscopy revealed a mesoporous architecture formed by nanocrystals ranging from 100 to 300 nm in size. Energy-dispersive X-ray spectroscopy verified the presence of Mo, Co, Fe, C, N, and O, with localized compositional variations that influence electrochemical behaviour.

Nitrogen adsorption (BET) measurements showed a high surface area of 101.5 m²/g, supporting improved ion transport. Electrochemical performance was evaluated using Swagelok-type cells with metallic sodium as both counter and reference electrodes, and an electrolyte consisting of 1 M NaClO<sub>4</sub> in EC:DMC (1:1 by weight). The cathode was prepared as a composite of MoCo-PBA, conductive carbon, and PVdF binder. Cyclic voltammetry revealed Fe–CN redox transitions, and galvanostatic charge–discharge tests indicated pseudocapacitive behaviour. The material delivered a high initial specific capacity of approximately 150 mAh/g at a current density of 10 mA/g.

These findings highlight the potential of MoCo-PBA as a cost-effective and high-performance cathode material for sodium-ion battery technologies, combining enhanced conductivity, structural robustness, and superior capacity.

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## [OC25]

# Zero gap water electrolyze – metal-based electrodes, diaphragm / separator electrode assembly and possibility for stack regime

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Alkaline zero-gap water electrolyzers are an emerging technology for producing ultra-high-purity hydrogen (>99.9999%), offering compact design, high current densities, wide operating temperature range (20–95 °C), and energy efficiency above 75%.

This study reports the electrochemical performance of a pilot-scale DUAL Cell electrolyzer, equipped with a ceramic diaphragm (Zirfon Perl 500) and multilayer electrodes. Both anode and cathode are based on nickel foam supports, carrying a microporous active layer of nickel powder bound with PTFE (Teflon) and modified via a deep-and-dry surface treatment.

Electrode activity and corrosion resistance were assessed in 25% KOH using cyclic and linear voltammetry. A current density of 0.2A/cm² was achieved at 2 V without degradation. The electrodes were then assembled into a laboratory prototype of the DUAL Cell [Utility Model No. 5061], which combines features of alkaline and PEM electrolyzes.

After in situ diaphragm conditioning, the system delivered 1.2 A/cm² at 80 °C and 2 V, showing stable performance and reproducible behaviour of both cells during prolonged testing. Final validation in a small laboratory stack with hybrid electrical interconnection confirmed the scalability and robustness of the developed concept.

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## [OC26]

## From shrimp shell waste to dual catalysts for energy and biomass valorisation

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The energy and chemical industries still rely heavily on fossil fuels as their primary source of carbon. Biomass is a renewable alternative which enables the closure of the carbon cycle and strengthens the role of biorefineries [1]. Shrimp shells are a currently discarded waste product, yet they provide a feedstock rich in heteroatoms to produce functional biochars. Converting them into electrocatalysts is attractive due to the tuneable properties of biochars, their renewable nature and low production cost. In this study, cobalt N-doped biochar electrocatalyst were synthesized from shrimp shells using a solventless ball milling approach with melamine as the nitrogen source, followed by functionalization with cobalt through wet impregnation. The activation of the biochar under chemical and physical experimental conditions resulted in the production of highly porous structures with high surface areas. The successful preparation of the functionalized catalysts was verified by XPS, XRD, Raman and SEM/EDS [2]. The electrocatalytic performance was investigated for oxygen reduction and evolution reactions (ORR/OER) and for the electro(catalytic) hydrogenation of furfural. The furfural hydrogenation pathway was studied through a comparative analysis of catalytic transfer hydrogenation (CTH) and electrocatalytic hydrogenation (ECH). Although CTH achieved high conversion rates under conventional catalytic conditions, ECH exhibited similar selectivity towards furfuryl alcohol, while requiring less energy and using water as a hydrogen donor, thus eliminating the need for external hydrogen sources.

The electrocatalyst Co/N-CC exhibited good electrocatalytic performance in OER, with maximum current densities of 25.65 and 37.11 mA/cm² and overpotentials values of 0.52 and 0.46 V for 0.1 M and 1 M KOH electrolyte, respectively. For ORR Co/N-CC demonstrate favourable performance in 0.1 M KOH, with diffusion limiting current densities of -3.38 mA/cm², potential onset values of 0.85 V vs. RHE and Tafel slope of 42 mV/dec. In CTH with 80  $\mu$ L of formic acid, conversion reached 82.39%, with 95.59% selectivity towards furfuryl alcohol. ECH at -1.35 V and -1.25 V vs. Ag/AgCl yielded conversion of 89.02% and 65.23%, respectively, as well as selectivity of 62.8% and 91.12%, and faradaic efficiencies (FE) of 14% and 18.77%.

These results demonstrate the dual applicability of shrimp shell-derived biochars as efficient electrocatalysts for ORR/OER in energy conversion, and as catalytic platforms for upgrading furfural. Overall, this work advances the development of clean, safe and scalable biomass-derived catalysts, supporting the transition towards an integrated, self-sustaining biorefinery [3].

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[OC27]

## Beyond conventional lithium-ion battery anodes

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Lithium-ion batteries (LIBs) are emerging as the energy storage solution across a wide range of applications due to their remarkably high energy density, power density, and long cycle life. These characteristics make LIBs particularly well-suited for use in industrial applications, including uninterruptible power supplies and large-scale energy storage systems.

As global demand intensities for high-performance batteries, attention is shifting beyond conventional LIB technologies. A leading area of innovation is the development of lithium metal batteries, which use lithium metal as the anode material. Lithium metal offers a significantly higher theoretical specific capacity (3860 mAh/g) than graphite (372 mAh/g), unlocking the potential for 4<sup>th</sup> and 5<sup>th</sup> generation batteries, including solid-state systems with energy densities that could double those of current LIBs.

A key aspect of advancing 4th generation energy storage technologies lies in the efficient and safe synthesis of high-purity lithium metal. A critical step in the synthesis process involves the use of lithium chloride (LiCl) as a precursor, particularly when derived as a byproduct from industrial chemical processes. This approach presents a strategic opportunity, not only adding value to existing industrial outputs but also offering reliable and scalable feedstock for lithium metal production. Despite this potential, the synthesis of high-purity lithium metal remains a technical challenge, requiring precise control over the chemical and physical properties throughout the process to ensure both safety and material quality.

This work presents the study of lithium metal synthesis parameters via electrolysis of molten salts and their performance as anodes of NMC (nickel-manganese-cobalt) coin cells, comparing with cells using commercial lithium metal. Electrochemical performance was evaluated using different techniques, including electrochemical impedance spectroscopy (EIS), cyclic voltammetry (CV), and charge/discharge testing.

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## [OC28]

## Comparative study of gas-diffusion electrodes based on non-platinum catalyst for advanced fuel cells and metal-air systems

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Worldwide growing energy needs, environmental pollution and health problems are the main motivation to develop and implement environmentally friendly solution for generation and storage of energy. Metalair systems are compact and light energy source with high energy density and recently have been intensely researched as promising and efficient batteries for various applications. A great advantage of the Metal-air systems is the utilization of atmospheric oxygen to be reduced electrochemically on a Gas-Diffusion Electrode. Oxygen is an ideal electron acceptor for Metal-air batteries and Fuel Cells because of its high redox potential, availability, and sustainability. However, the Oxygen Reduction Reaction (ORR) is kinetically sluggish, resulting in a large proportion of potential loss. In order to overcome these limitations, catalysts are often used to lower the overpotentials and accelerate the kinetics of the Oxygen Reduction Reaction. One of the main challenges is the development of efficient and stable cathode catalysts for the electrochemical reduction of O<sub>2</sub>. By far, Pt and Pt-based catalysts (PGMs) have been extensively used, due to their catalytic efficiency in Gas-Diffusion Electrodes. But the high cost and low availability have significantly lowered their utilization in Metal-air batteries.

A variety of non-precious metal catalysts have been developed for Gas-Diffusion Electrodes applications including carbon-based catalysts, carbon supported composite catalysts, Me-based catalysts. Carbon-based catalysts are mostly used because of their highly developed surface area, suitable morphology, chemical stability, good electric conductivity and comparatively low price.

It is supposed that the ORR catalyst used is simple to synthesize, cost-effective, durable after long-term operation, and tolerant to poisoning.

This research presents the experience in the field of investigation and application of various carbon-based catalysts as efficient non-precious metal catalysts for Oxygen Reduction Reaction in different types of electrochemical Metal-air systems including Zn-air flow-fuel cell. Catalysts prepared by pyrolysis of active carbon impregnated doped with some N-4 chelate compounds are also studied. The presented results cover various Metal-air systems with different types of electrolytes. Finally, insights into the remaining challenges are provided and directions for future perspectives and research are presented.

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## [OC29]

## Novel NaSICon-type as negative electrode materials for post-lithium batteries

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To meet the growing demand for energy and ensure green energy transition, the development of efficient energy storage systems is crucial, especially post-lithium technologies. Thanks to their interesting properties, NaSICon (Na Super Ionic CONductors) materials have attracted considerable attention. They consist of a three-dimensional framework, high ionic conductivity, and structural/ thermal stabilities [1]. Their potential for electrochemical energy storage was studied by many research groups [2-5]. In this work, a novel NaSICON-type material prepared using sol-gel route followed by calcination at 800 °C. Pure ZCP NaSICon-phase was obtained (Fig.1a) and no additional impurity peaks were detected. The electrochemical properties of ZCP were studied vs. metallic Li and Na at 1C-rate and over 0.01 – 3.0 V voltage window delivering high specific discharge capacities of around 600 mAh/g (Fig.1b) and 250 mAh/g (Fig.1c) after 10 cycles, respectively.

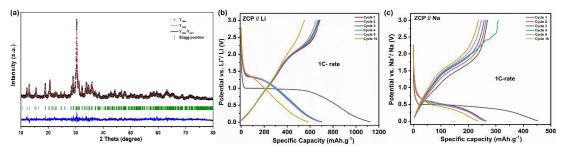


Figure 1. (a) Refined XRD diffractogram, charge/ discharge profile vs. voltage in (b) Li, (c) Na half cells of ZCP NaSICon-type material.

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## [0C30]

## Novel inorganic filler for composite solid electrolytes in all-solid-state lithiummetal batteries

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Solid-state batteries (SSBs) promise high energy density and improved safety, yet achieving concurrent gains in ion transport and thermal stability in CSEs remains challenging. We investigate polyethylene-oxide (PEO)/LiTFSI SHEs reinforced with functionalized titanium-oxide nanorods (F-TiO<sub>2</sub>) as multifunctional fillers designed to depress PEO crystallinity, enlarge the amorphous phase, and enhance flame-retardant behaviour while maintaining electrochemical robustness. Membranes incorporating F-TiO<sub>2</sub> were fabricated and characterized for structure, transport, safety, and electrochemical properties. The F-TiO<sub>2</sub> additives effectively reduced PEO crystallinity and expanded the amorphous fraction, yielding higher segmental mobility. The resulting CSEs achieved Li<sup>+</sup> conductivity above 1.10<sup>-4</sup> S/cm at 70 °C and an electrochemical stability window up to 5.8 V vs Li<sup>+</sup>/Li. In addition, the membranes exhibited improved flame-retardant characteristics and promising cycling performance under galvanostatic testing. These results identify F-TiO<sub>2</sub> nanorods as powerful, multifunctional additives that unlock a balanced set of transport and safety features in PEO-based CSEs. The demonstrated combination of conductivity, high-voltage stability, and flame retardancy advances the practical deployment of SSBs for electrified transportation and renewable-integrated grids.

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## [OC31]

# Investigating novel high-entropy NASICON-type material as positive electrode for next-generation sodium-ion batteries

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Owing to their abundance, wide distribution, and cost advantages over lithium, sodium-ion batteries (NIBs) are considered strong candidate for large-scale and stationary energy storage in next-generation systems [1]. However, the design of competitive positive electrode materials for NIBs is crucial to advance this technology. Phosphorus-based NASICON-type material Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> (NVP) is among the most studied material in the literature due to its high theoretical capacity of 117 mAh/q [2]. However, the NVP faces challenges such as low electronic conductivity, unfavourable phase transitions at high voltage and sluggish Na+ion diffusion kinetics [3]. To address these challenges, high-entropy concept capitalizes on the synergistic effects of multielement to improve the electronic conductivity and the overall electrochemical performance of the battery [4]. In this study, we investigated novel high-entropy Na<sub>3.4</sub>(M<sup>1</sup>M<sup>2</sup>M<sup>3</sup>M<sup>4</sup>M<sup>5</sup>M<sup>6</sup>)<sub>0.2</sub>V(PO<sub>4</sub>)<sub>3</sub> (denoted as NVP-HE6, M: transition metal) by incorporating equimolar ratios of six metals. The NVP-HE6 was synthesized with sol-gel assisted Pechini method in the presence of single-walled carbon nanotubes (SWCNT). The electrochemical results reveal an initial discharge capacity of 160 mAh/g at current rate of 0.2C with coulombic efficiency of 99% and retention of 70% after 200 cycles at 1 C in the voltage range of 1.0 - 4.4 V vs. Na<sup>+</sup>/Na. Sodium storage in NVP-HE6 is predominantly governed by a diffusion-controlled mechanism, as evidenced by the high diffusion coefficient of Na<sup>+</sup> within the electrode material as confirmed by GITT test. These results mark a significant step forward in advancing both the fundamental understanding and practical application of nextgeneration NIBs.

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## [0C32]

## Electrochemical CO<sub>2</sub> reduction to formate using biomass-derived gas diffusion electrodes

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Anthropogenic activities, particularly the combustion of fossil fuels, have led to a substantial increase in greenhouse gas emissions, driving climate change. In response, the United Nations' COP28 has set an ambitious target to reduce global emissions by 43 % by 2030, with the goal of limiting the average global temperature rise to 1.5 °C. Among the array of  $CO_2$  mitigation strategies, Carbon Capture and Utilization (CCU) has emerged as a particularly promising approach. In this context, the electrochemical reduction of  $CO_2$  to value-added chemicals provides a dual benefit: it curbs  $CO_2$  emissions while enabling the sustainable production of compounds such as formic acid and formate [1].

Gas diffusion electrodes (GDEs) are essential components in CO<sub>2</sub> electroreduction, with the microporous layer (MPL) playing a key role in preventing flooding and facilitating efficient catalyst-electrolyte interactions. Conventional MPLs, typically based on carbon black such as Vulcan XC-72R, pose environmental and health concerns. To overcome these limitations, this study explores the use of biomass-derived materials, specifically lignocellulosic sources, processed through hydrothermal carbonization, pyrolysis, and chemical activation.

The results indicate that GDEs incorporating a 50wt% mixture of biomass-derived carbon and Vulcan XC-72R achieve high formate concentrations (1.8 g/L) and Faradaic efficiency toward formate (80%) at 90 mA/cm², performance comparable to or exceeding that of GDEs fabricated solely with commercial Vulcan XC-72R [2]. These findings demonstrate the potential of sustainable biomass-derived materials to replace up to 50% of carbon black, reducing reliance on non-renewable resources while maintaining efficient electrochemical CO<sub>2</sub> conversion to value-added chemicals [3].

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[OC33]

# Electrocoagulation treatment of coffee capsule recycling wastewater with compressed recovered aluminium electrodes

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The rapid growth of coffee capsule consumption has raised pressing environmental concerns, not only due to the solid waste generated but also because the recycling process produces wastewater rich in organic load, suspended solids, and metal residues. Addressing this challenge, this study explores, for the first time, the use of compressed aluminium (AI) recovered from discarded coffee capsules as electrodes in the electrocoagulation (EC) for wastewater treatment. This innovative approach simultaneously valorises waste, lowers treatment costs, and strengthens circular economy strategies. Comprehensive characterization of synthetic and real wastewaters was carried out, including pH, conductivity, chemical oxygen demand (COD), total organic carbon (TOC), total nitrogen (TN), and total suspended solids (TSS). The optimization of the EC process was first performed using synthetic effluent under different operational conditions: initial pH (3.0–9.0), current intensity (0.13–1.0 A), interelectrode distance (0.50–4.0 cm), and agitation speed (100–900 rpm). After optimization, the process was applied to a real wastewater from the coffee capsule recycling industry to validate treatment efficiency under practical conditions.

The results showed that EC with compressed recovered Al electrodes achieved a remarkable COD removal of 70% (from an initial 22,000 mg  $O_2/L$ ) under optimized conditions (initial pH: 3.0; current intensity: 0.50 A; interelectrode distance: 0.50 cm; agitation speed: 300 rpm) after 30 min of treatment, with competitive energy consumption and efficiency. The recovered aluminium electrodes exhibited satisfactory durability and stability, confirming their viability as a sustainable alternative to conventional aluminium plates.

The findings highlight the dual environmental benefits of this strategy: mitigating pollution from recycling wastewater and giving new life to aluminium waste. This work paves the way for more sustainable practices in the coffee capsule industry and illustrates the broader potential of integrating waste valorisation with wastewater treatment.

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[OC34]

## Treatment of natural dyeing wastewaters by electrochemical oxidation

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The increasing demand for sustainable textile dyeing practices has led to the growing use of natural dyes. However, the treatment of the resulting wastewaters remains a challenge due to the presence of auxiliary chemicals [1,2]. This study investigates the electrochemical oxidation (EO) of wastewater generated from the eco-dyeing of linen fabrics using an extract from *Punica granatum* (pomegranate). A comparative evaluation of different anode materials, including boron-doped diamond (BDD) and mixed metal oxides, was conducted. The BDD anode demonstrated superior performance in chemical oxygen demand removal, organic compounds mineralization, and energy efficiency. Optimization studies revealed that EO with BDD at 50 A/m² achieves effective treatment with minimal energy consumption. Treated wastewater was successfully reused in new dyeing processes, with no significant differences in colorimetric parameters or fastness properties compared to dyeings performed with fresh water. The findings demonstrate the feasibility of integrating EO and wastewater reuse into circular water strategies for eco-friendly dyeing processes, highlighting BDD as a promising anode material for industrial applications.

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## [OC35]

## Circular economy through algae: a novel pathway for CO<sub>2</sub> valorisation

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In recent years, atmospheric CO<sub>2</sub> levels have increased considerably, causing severe environmental damage [1]. To address this issue, diverse CO<sub>2</sub> capture and transformation technologies have been proposed. Among them, microalgae represent a promising alternative, not only for CO<sub>2</sub> mitigation and air purification [2], but also as a source of value-added products with potential applications as biofuels. Previous studies have demonstrated that microalgae can efficiently produce organic matter, thereby positioning them as a relevant feedstock for electro-refinery processes [3].

This study focuses on *Chlorella vulgaris* due to its high photosynthetic efficiency, rapid growth rate, and remarkable CO<sub>2</sub> uptake capacity [4,5]. A laboratory-scale algae cultivation system was developed to achieve CO<sub>2</sub> fixation. Once sufficient biomass was obtained, the algal suspension was processed in a continuous parallel electrolysis system equipped with a boron-doped diamond (BDD) anode and a stainless-steel cathode. This configuration enabled the hydrolysis of algal matter into various carboxylic acids, such as: formic, acetic, oxalic, oxamic, and malonic acids.

In parallel, an electrodialysis cell with an anionic membrane was employed. The cathodic chamber was fed with the algal suspension, while the anodic chamber received 0.1 M NaOH as electrolyte. This setup facilitated the migration of carboxylates into the cationic chamber, thereby increasing their concentration while simultaneously reducing the carboxylic acid content in the anionic chamber.

Overall, this process aims to capture CO<sub>2</sub> from the atmosphere while generating value-added byproducts such as formic acid, a key raw material for hydrogen batteries. The proposed approach contributes to reducing fossil fuel dependence and supports the principles of the circular economy by promoting sustainability and decarbonization.

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## **XXVI Meeting of the Portuguese Electrochemical Society**

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**BOOK OF ABSTRACTS** 

Poster Presentations

[PP01]

## A paper-like self-powered biosensor for detection of lactate

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L-lactate (or lactic acid) is a key clinical biomarker associated with metabolic function and oxygen transport. It also contributes to performance optimization in sports and exercise [1], making its biomonitoring in physiological fluids clinically significant. The development of novel, miniaturizable analytical systems are currently essential to meet affordable, environmentally sustainable and easy-touse proposals [2]. Therefore, the objective of this work was the development of a paper-like self-powered enzymatic biosensor for determination of L-lactate. This biosensor is based on a biofuel cell comprising the lactate oxidase enzyme on the anode and bilirubin oxidase on the cathode. The transducers used as anode and cathode were made of paper-like substrate with inkjet-printed gold nanoparticles modified posteriorly with multi-walled carbon nanotubes and, then, with the respective immobilized enzymes. Cyclic voltammetry was used for electrochemical characterizations of the bioanode and biocathode in the presence and absence of enzymatic substrates, L-lactate and oxygen, respectively. The results confirmed that the bioanode worked either through mediated or unmediated electron transfer principles. Amperometry was subsequently performed to characterize the sensitivity of both bioanode and biocathode towards their substrates, being therefore studied as individual biosensors. Ultimately, the bioanode and biocathode were connected into a biofuel cell, being then characterized by linear sweep voltammetry in increasing concentrations of L-lactate (maintaining the oxygen level constant), which confirmed the capacity of the biofuel cell to work as self-powered biosensor (without the need of external energy supply) for determination of L-lactate.

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[PP02]

## Electrochemical detection of venlafaxine in fish

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The improper disposal of pharmaceuticals has become a growing concern due to their negative effects caused to the aquatic ecosystems. As such, human health can also be affected directly or indirectly, so it is of increased significance the development of affordable, sustainable and easy-to-use sensors capable of rapidly monitoring these pollutants in environmental samples [1]. Thus, the objective of the present work was the development of an electrochemical sensor for determination of venlafaxine, a widely prescribed antidepressant drug functioning as serotonin and norepinephrine reuptake inhibitor [2]. The developed sensor uses a carbon paper transducer modified by electrodeposition with an iron-based metal-organic framework (MOF), specifically MIL-100. This modification resulted in a higher voltametric peak (at 0.7 V vs Ag/AgCl) compared with the bare electrode. Square-wave voltammetry was then employed for optimizing the venlafaxine signal, namely electrolyte pH, technique parameters and analyte deposition. Calibration curves obtained under optimized conditions originated a submicromolar limit of detection, with sensor achieving also good performance regarding possible interfering compounds. Recovery studies were ultimately performed in spiked fish samples achieving acceptable accuracy in this complex type of solid sample. This electrochemical sensor demonstrated promising features to be applied as an environmental sensor for venlafaxine determination.

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## [PP03]

# Analytical strategy based on enzymatic biosensors for the quantification of urea in milk samples

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Urea, synthesized in the liver, is mainly excreted in urine through the kidneys, preventing the excessive accumulation of nitrogen in the body [1]. Urea is also found in milk, appearing as a non-protein nitrogen compound derived from protein metabolism in the rumen of cows, typically in concentrations ranging from 18 to 40 mg/dL. However, due to its high nitrogen content, urea has been fraudulently used to adulterate milk, a practice that compromises product quality and poses a risk to public health. Values above the maximum permitted limit (70 mg/dL) can cause severe adverse effects, including liver failure, ulcers, and even cancer [2]. Considering these risks, this study aims to ensure quality control and food safety by monitoring urea concentration in milk samples using potentiometric biosensor with immobilized urease on a polysulfone. Thus, the reaction urease with urea substrate is specific and its hydrolysis can generate ammonium, which can be detected by an ion-selective membrane.

For the construction of the ammonium ion-selective membrane electrode, the synthesis of copper hexacyanoferrate (CuHCF) was first carried out following an adapted methodology from Xu et al. [3]. Subsequently, a CuHCF dispersion (20 mg/mL) in 5% (w/w) PSF solution in NMP was prepared. The suspension (20  $\mu$ L) was deposited onto graphite carbon electrodes (d = 8 mm), previously polished and washed, followed by phase inversion in water (2 × 10 min) [4]. The reference electrode was Ag/AgCl. Several parameters were evaluated, including membrane formation mode (drop or dip coating), conditioning time. After validating the sensitivity to NH<sub>4</sub><sup>+</sup>, the enzyme immobilization process was initiated, initially using aliquots of urease solution and glutaraldehyde. The drop-cast membrane was selected for its higher reproducibility and lower error. The average slope was 45.7  $\pm$  5.4 mV (n = 3). Enzyme immobilization was confirmed by the typical enzymatic curve, with increasing substrate concentrations raising the signal until reaching a plateau. The method shows promise for urea determination in milk, but further optimization and analytical validation are required.

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## [PP04]

# Innovative electrochemical methods for monitoring the therapeutic levels of paroxetine and escitalopram oxalate

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Considered the "disease of the century," depression is a psychiatric disorder that causes brain changes in regions associated with memory, emotions, and cognitive functions, Consequently, the use of antidepressants has increased significantly in recent decades. Notable among these drugs are paroxetine (PRX) and escitalopram oxalate (ESO), both belonging to the class of selective serotonin reuptake inhibitors (SSRIs), widely prescribed for the treatment of the disease [1]. In this context, determining the concentration of these compounds in the body is essential for therapeutic monitoring, especially in the context of personalized medicine. In this study, two electrochemical sensors were developed for the detection of PRX and EOS. For PRX, a pyrolytic graphite electrode (PGE) modified with a nanocomposite of cashew qum (CG), multiwalled carbon nanotubes (MWCNTs), and polyaniline (PANI) was used. For ESO, miniaturized alternative electrodes were fabricated from kraft paper using the pen drawing technique, using conductive ink based on graphite powder and toluene-free PVC glue (G-PVC) [2]. The Kraft/G-PVC working area was subsequently modified with MWCNTs dispersed in a solution of polysaccharide extracted from Amburana cearensis (GAmb) [3]. At the same time, commercial silver ink was applied to the reference electrode. The analyses were performed in Britton-Robinson buffer (pH 7.65) for ESO and in monobasic/basic potassium phosphate solution (pH 7.00) for PRX, using cyclic, square-wave, and differential pulse voltammetry. In the PGE/CG-MWCNTs-PANI sensor, PRX presented an irreversible oxidation process at +0.95 V. In contrast, ESO, in the Kraft/G-PVC/MWCNTs-GAmb sensor, exhibited two irreversible oxidation processes at +0.70 V and +0.87 V. In both cases, the surface modification promoted an increase in the electrochemical response, approximately fivefold for PRX and fourfold for ESO, compared to the unmodified electrodes. In initial tests, the PGE/CG-MWCNTs-PANI sensor presented limits of detection and quantification of 8.15 µM and 27.20 µM for PRX, respectively. The Kraft/G-PVC/MWCNTs-GAmb sensors reached limits of detection and quantification of 31.9 µM and 106.30 µM for ESO. The results demonstrate that the developed sensors are promising, affordable, and effective alternatives for the sensitive and selective detection of PRX and ESO, contributing to advances in therapeutic monitoring in clinical and research contexts.

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## [PP05]

## Mesoporous carbon aerogel matrix for meldola blue as sensing platform for $H_2O_2$ electroanalytical detection

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Porous materials such as carbon [1,2], clays [3], and metal oxides like titanium dioxide [4] are frequently employed in electrochemical research, particularly in the construction of electrodes. These materials often serve as modifiers, enhancing the electrochemical performance by improving surface area, conductivity, and catalytic activity. Meldola's Blue (M), a redox-active dye with notable electrocatalytic properties [5], synergizes effectively with the carbon aerogel matrix (C), which offers a high surface area, excellent conductivity, mechanical resilience, and cost-efficiency [1,2]. This combination yields a novel nanocomposite (MC) that stands out as a promising and competitive electrode modifier for advanced electrochemical applications.

Although numerous studies have explored the use of carbon aerogel nanocomposites in the fabrication of carbon-based electrodes, the incorporation of the MC nanocomposite presents notable advantages for enhancing the electrochemically high-performance of electrodes.

The newly developed glassy carbon electrodes (GCEs), modified with the MC nanocomposite, demonstrate promising performance in the electroanalytical detection of hydrogen peroxide ( $H_2O_2$ ). These MC-based electrodes were fabricated via a drop-casting technique. Their electrochemical behaviour, along with their sensitivity and selectivity toward  $H_2O_2$ , was thoroughly evaluated using electrochemical methods (cyclic voltammetry, electrochemical impedance spectroscopy, amperometry). The electroanalytical parameters obtained for the modified glassy carbon electrode (GCE) highlight its stability, sensitivity, and reproducibility in the determination of hydrogen peroxide ( $H_2O_2$ ). Validation through the analysis of pharmaceutical samples further confirmed the electrode's high performance and practical applicability in real-world electrochemical sensing.

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## [PP06]

# Considerations in the electrochemical detection of viral proteins using molecularly imprinted polymers: monkeypox A29 case study

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Electrochemical biosensors based on molecularly imprinted polymers (MIPs) are widely explored as selective recognition platforms for proteins, with strong potential in viral diagnostics [1,2]. Yet, imprinting complex proteins remains a challenge due to structural variability, surface interactions, and polymer behaviour [3]. In this work, we present methodological considerations for protein imprinting through a case study of the Monkeypox virus A29 protein. Protein sequence alignment studies and computational modelling using AlphaFold3 were employed to investigate the three-dimensional structure of A29. The models revealed difficulties in assembling stable oligomeric states and suggested the presence of extended, non-globular domains. Such flexible regions may promote non-specific adsorption on electrodes and contribute to the complication of the imprinting process. To evaluate this possibility MIPs were fabricated on DropSens 220AT gold screen-printed electrodes by electropolymerization of pyrrole or o-phenylenediamine. Electrochemical impedance spectroscopy (EIS), square-wave voltammetry (SWV), and differential pulse voltammetry (DPV) were used to characterize polymer films and binding responses. Poly(pyrrole) produced more conductive but less reactive layers, whereas poly(o-phenylenediamine) yielded denser and more adsorption-prone films. In both cases, hydration played a critical role: EIS signals varied significantly when electrodes were incubated in phosphate-buffered saline, underlining the influence of polymer swelling and ionic environment on sensor reproducibility. Despite unsuccessful protein detection under the tested conditions, the study highlights several factors often underreported in the literature: protein conformation and flexibility, nonspecific adsorption, polymer hydration effects, and the reproducibility of screen-printed electrodes, particularly regarding cleaning and batch-to-batch variation. These insights emphasize the need for more detailed methodological reporting and for integrating computational predictions with experimental design. This contribution aims to stimulate discussion on the limitations and refinements required to advance MIP-based electrochemical biosensors from proof-of-concept studies toward reliable diagnostic platforms.

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## [PP07]

# Construction of electrochemical genosensors for the identification of the polymorphism (c.100C>T, rs1065852) located in the CYP2D6\*10 gene

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Pharmacogenetics enables the personalization of therapy based on genetic variants that modulate drug response [1-3]. The CYP2D6 gene, responsible for the metabolism of various psychotropic drugs, presents the rs1065852 polymorphism, which defines the CYP2D6 10 allele. This allele is associated with an intermediate metabolizer phenotype, resulting in reduced enzymatic activity and an increased risk of suboptimal clinical response.

In this context, a disposable electrochemical genosensor was developed for the rapid and specific detection of the rs1065852 polymorphism. The approach involved immobilizing a 25-base thiolated oligonucleotide sequence on gold screen-printed electrodes (GSPE) via a self-assembled monolayer composed of thiolated DNA (-SH group) and mercaptohexanol (MCH), followed by a sandwich hybridization reaction with a complementary single-stranded DNA sequence labelled with fluorescein and monitored using voltammetric techniques, specifically chronoamperometry.

The developed genosensor demonstrated high sensitivity, selectivity, and reproducibility (RSD of 17.65% and 23.79%). The fully complementary DNA target sequence (Target T) produced an electrochemical signal 56.81% higher than that of the DNA target sequence containing the polymorphism (Target C). These results indicate that the genosensor represents a rapid, precise, and robust analytical tool with potential for clinical pharmacogenetics, enabling individualized optimization of epilepsy therapy.

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## [PP08]

## Low-cost paper-based electrochemical genosensors for polymorphism detection

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Early disease identification can have a substantial influence on patient outcomes. It can improve the precision and efficiency of identifying diseases if realistic examples of diagnostic tool use in underdeveloped countries are supplied. Furthermore, providing more information on the kinds of diseases that may be discovered early utilizing these technologies can assist readers in understanding the significance of early detection. Consider the constraints or problems of deploying these diagnostic techniques in distant places with limited access to medical care. In recent years, electrochemical sensors that utilize paper as a substrate have emerged as promising tools for detecting several analytes, namely proteins, enzymes and nucleic acids in biological fluids [1].

In this work, a low-cost paper electrochemical DNA-based sensor was developed for the detection of genetic variations associated with diseases derived from the central nervous system [2]. The construction of this disposable platform was based on the detection of the electrochemical signal generated during the biochemical DNA hybridization reaction.

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## [PP09]

# A new electrochemical sensor based on chitosan-diazonium functionalized MWCNTs matrix for the detection of heavy metals

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In recent decades, the intensification of anthropogenic and industrial activities has led to a significant increase in the natural concentration of heavy metal (HM) ions in environmental matrices, including water, air, and soil [1,2]. The high accumulation of metal ions in ecosystems, encouraged by their nonbiodegradable properties, has led to contamination of the food chain, particularly a deterioration in water quality [3]. Thus, to ensure food safety and prevent damage caused by heavy metal ions, an electrochemical sensor based on MWCNTs functionalized with diazonium and chitosan for detecting metal ions (Cd, Pb, and Zn) in water was developed, for the first time. The sensor's physicochemical properties were analysed using SEM, XRD, XPS, Raman, FT-IR, and UV-Vis characterisation methods. Electrochemical performances, including charge transfer resistance, capacitive behaviours, and kinetic reactions on the electrode's surface, were assessed using electrochemical impedance spectroscopy (EIS) and cyclic voltammetry (CV). Simultaneous electroanalysis of Pb<sup>2+</sup>, Cd<sup>2+</sup>, and Zn<sup>2+</sup> by square-wave anodic stripping voltammetry (SWASV), under optimal experimental conditions, demonstrated the sensor's very high sensitivity and excellent selectivity, with very low limit of detection (LODs) of 51.7 nM Pb<sup>2+</sup>, 141.2 nM Cd<sup>2+</sup>, and 433.6 nM Zn<sup>2+</sup> over a linear range of 0 to 16 nM HM ions. Additionally, testing the sensor's applicability on natural tap water samples from Clui-Napoca (Romania) yielded satisfactory results, with a standard deviation of less than 5%, compared to AAS standardised measurements.

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[PP10]

## Simultaneous electrochemical analysis of fish and crustacean allergens

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The presence of food allergens in commercial food products is subject to strict regulatory requirements and must be clearly indicated on product labels. Nonetheless, the unintended or unreported presence of allergenic residues can pose significant health risks to sensitized individuals [1]. Therefore, reliable analytical techniques that enable rapid and efficient detection are essential for both consumer safety and quality control within the food industry. While electrochemical biosensors have been widely reported for the detection of individual allergens, the development of platforms capable of simultaneous multi-allergen analysis presents distinct advantages in terms of efficiency, cost-effectiveness, and practicality in routine food monitoring [2,3]. A biosensor capable of simultaneously detecting Parvalbumin (PV) and Tropomyosin (TPM) (major fish and crustacean protein allergens, respectively) is essential for comprehensive allergen screening of aquatic-derived foods.

In this study, anti-PV and anti-TPM antibodies were immobilized on a dual screen-printed carbon electrode (dual SPCE), followed by the addition of the sample and horseradish peroxidase (HRP)-conjugated secondary antibodies. The antigen-antibody interactions were detected using 3,3',5,5'-tetramethylbenzidine (TMB) as the enzymatic substrate, recording the electrochemical signal by chronoamperometry. The developed multiplexed sensor allows rapid analysis (1h) with adequate precision (CV < 10%) and minimal cross-reactivity, a considerable challenge in simultaneous electrochemical analysis. Various sample treatment protocols were studied, and the impact of food processing on allergen detectability was assessed. The results were validated using a conventional Enzyme-Linked Immunosorbent Assay.

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## [PP11]

# Design of paper-based electrochemical sensors with molecularly imprinted polymers for selective omeprazole detection in water

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Inkjet-printed electrochemical devices are emerging as analytical tools for monitoring food, environmental and clinical samples, due to their high reproducibility and versatility. This new approach also provides mass production and miniaturization of analytical platforms [1]. Although paper-based platforms have been used for several years, by their compatibility with different detection methods (such as colorimetry, electrochemistry, luminescence) the use of these platforms is growing especially for point-of-care use [2]. To enhance selectivity to electrochemical detection, recognition elements as enzymes, proteins, antibodies or molecularly imprinted polymers, are usually coupled with working electrodes. Molecularly imprinted polymers (MIP) are tailor-made materials with selective binding sites for specific analytes. It is a well stablished technology that offers high chemical and physical stability, and fast response together with easy and affordable production [3]. Omeprazole is a proton pump inhibitor, and it is used to treat conditions with high acid content in stomach. As with other therapeutic drugs, the effects of omegrazole in the environment remains uncertain, as they are released into the environment without proper treatment. The demand for point-of-use devices is clear, since the presence of pharmaceuticals in the environment is widely documented, and fast and cheap analysis are valuable. Herein we present an electrochemical MIP-sensor, prepared on a paper-based platform, for the selective detection of Omeprazole. The electrochemical cell was inkjet-printed with gold and silver commercially available inks. Electrochemical measurements were performed by differential pulse voltammetry, with a linear working range between 0.50 µM and 50 µM. The proposed sensor also presented good selectivity when tested with similar molecules. Furthermore, recovery experiments were performed using river and well water samples with recoveries above 89%.

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## [PP12]

# Inkjet-printed paper-based electrode modified with a molecularly imprinted polymer for the voltammetric detection of venlafaxine

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The occurrence of emerging contaminants such as pharmaceuticals in the environment is a growing concern [1,2]. Venlafaxine (VLX), for example, tends to accumulate and negatively affects both human and animal health, including alterations in fish metabolism and behaviour [3]. In this study, we present a voltammetric molecularly imprinted polymer (MIP) paper-based electrochemical sensor for rapid VLX detection in water. The electrochemical cell was fabricated by inkjet-printing electrodes on Tough-Print waterproof paper with a Dimatix DMP 2850 printer (Fujifilm). Conductive silver ink was used for the reference electrode and electrical connections, while conductive gold ink was employed for the working and counter electrodes. The working electrode was further modified with carbon ink via drop-casting. Selectivity was achieved by electropolymerizing a MIP directly onto the working electrode surface, using sulfanilic acid as the functional monomer and VLX as the template. Key preparation parameters were optimized, yielding an imprinting factor of 63, a linear response from 5.0 to 75.0  $\mu$ M, limits of detection and quantification of 0.25 and 0.82  $\mu$ M, respectively, and high precision (CV = 2.0 %). Application to water samples demonstrated recoveries of 85 - 97 %, confirming the sensor's suitability for real-world monitoring.

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[PP13]

## Development of a potentiometric sensor to monitor urease as a biomarker of Helicobacter pylori

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Urease is a nickel-dependent enzyme that catalyses the hydrolysis of urea into ammonia and carbon dioxide. Its activity may be clinically relevant due to its association with ureolytic bacteria, such as Helicobacter pylori, Proteus mirabilis and others involved in urinary tract infections, gastric disorders and biofilm formation [1,2]. The determination of urease activity can be done in different ways, the simplest being the one that indicates the presence of pathogens in their active form, by determining the product of urease hydrolysis, which is essential both for the development of diagnostic tools and for the evaluation of enzyme inhibitors with therapeutic potential [3]. This study aims, in its initial phase, to employ an ion-selective membrane (ISM) for the potentiometric detection of ammonium ions (NH<sub>4</sub>+), a product of urea hydrolysis, as an indirect method to quantify urease activity. A pencil graphite working electrode (2 mm in diameter) coated with a membrane composed of copper hexacyanoferrate (CuHCF, 20 mg/mL) and polyvinyl chloride (PVC, 1 mg/mL) in N-methyl-2-pyrrolidone (NMP) was prepared. The synthesis of CuHCF and preparation of the electrode were performed according to a methodology adapted from Xu et al. (2022) [4]. Thus, 3 µL of the suspension was deposited on the electrode and dried overnight in an oven. The potentiometric system consisted of this modified electrode and an Aq/AqCl reference electrode. Initially, calibration curves were obtained with ammonium ions (NH<sub>4</sub><sup>+</sup>) to validate the membrane response, followed by assays with urea at a fixed concentration and increasing additions of urease. The ion-selective membrane electrode showed a linear and reproducible response for the NH<sub>4</sub><sup>+</sup> ion, with mean slopes of 48.9  $\pm$  1.2 mV and detection limits of 11  $\pm$  2  $\mu$ M. In the urease assays, an increase in potential was observed as a function of enzyme concentration, reaching the plateau characteristic of Michaelis-Menten kinetics. These results confirm the feasibility of the system for monitoring urease activity potentiometrically, employing reduced reagent volumes and accessible instrumentation. The proposed method demonstrated potential as a promising analytical approach for determining urease activity, suggesting its future application as a supporting technique in the indirect diagnosis of H. pylori infection. Future studies should focus on obtaining the method's parameters of merit and applying the system to complex biological matrices, as well as miniaturizing the device for point-of-care analysis.

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## [PP14]

# Electrochemical biosensing approach for cystatin C: towards improved chronic kidney disease diagnostics

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Chronic kidney disease (CKD) is a significant public health concern in Portugal, underscoring the need for rapid and reliable diagnostic tools to support early detection and effective management. Biomarkers, such as Creatinine or Cystatin C, are essential to identify kidney dysfunction, tracking disease progression, and evaluating treatment responses. Clinically, Cystatin C is recognized as a highly sensitive and reliable indicator of renal function [1]. However, conventional methods for its detection are often time-consuming, costly, and dependent on centralized laboratory infrastructure. In contrast, biosensors present a promising alternative, offering faster, more accessible, and cost-effective solutions that could enable earlier intervention and lead to better patient outcomes [2].

A non-competitive electrochemical immunosensor for the detection of Cystatin C was developed, with a total assay time of 1h30min. The sensor is based on a sandwich-type immunoassay performed on miniaturized Screen-Printed Electrodes. Chronoamperometric detection was achieved using an enzymatic reaction involving horseradish peroxidase (HRP) and the enzymatic substrate 3,3',5,5'-tetramethylbenzidine (TMB) with hydrogen peroxide ( $H_2O_2$ ). Under optimized conditions, the method demonstrated high precision, with a coefficient of variation below 8%, which is critical for reliable biomarker quantification in patient serum samples. The quantification range varied between 50 and 2000 ng/mL, with a limit of detection of 50 ng/mL. The results highlight the potential of the developed approach as a complementary tool or a promising alternative to conventional diagnostic methods for CKD.

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## [PP15]

## A novel electrochemical genosensor platform for early detection of *Candida* albicans

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Considering major advances in the prevention and treatment of fungal illnesses, invasive fungi continue to be a leading cause of morbidity and mortality [1]. Global Action Fund Infections refers that about 300 million individuals contract a fungal infection each year, and over 1.5 million of them pass away. *Candida albicans* is one of the most significant fungal 66 opportunistic pathogen, which can result in invasive or superficial infections [1,2]. The most relevant and high-risk target group are those undergoing high-dose chemotherapy for acute leukaemia and those receiving allogeneic stem cell transplants, because their immune systems are suppressed throughout the transplant procedure [3,4]. Diagnosing systemic fungal infections continues to be a challenge. This study developed a simple, quick, and precise approach for detecting *Candida albicans* by developing a electrochemical nanogenosensor. Gold SPGE electrodes were chosen due to their excellent conductivity, biocompatibility, and ability to form self-assembled monolayers. A sandwich hybridization reaction was used to enhance the sensitivity of the electrochemical signal. According to preliminary results it was obtained a linear range between 0,03 nM to 1,0 nM of *C. albicans* synthetic DNA target. Although these results, efforts are proceeding to optimize the nanogenosensor for the quantification of this fungus. Future developments will address the application in a hospital setting regarding sensitivity, accuracy, promptness of response, problems, and potential.

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# [PP16]

# Paper-based electrochemical genosensors: a new approach for *Candida* spp. detection

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Invasive fungal infections have become more prevalent and widespread, particularly among hospitalized patients with serious underlying conditions or those with weakened immune systems [1,2]. Prompt recognition and timely initiation of antifungal treatment are vital to improving patient survival. Diagnostic approaches such as histopathological examination of tissue, serological assays, and culture techniques are commonly employed for the detection of candidiasis, yet they are often labour-intensive, timeconsuming, and may lack accuracy or sensitivity [3]. Blood culture is regarded as the "gold standard" for diagnosing Candida spp. bloodstream infections. However, its diagnostic sensitivity is limited, as it yields positive results in fewer than half of the patients with chronic disseminated candidiasis [4]. In addition, culture methods are inherently slow, with certain Candida spp. requiring up to a week to grow an unacceptable delay before initiating appropriate treatment. An electrochemical DNA-based biosensor was developed to detect Candida albicans. The sensor self-assembles in an electronic paper device (ePAD) to be applied to Point-of-care for a prompt and simple detection of those species. The principle of the approach is a hybridization reaction involving two complementary single stranded DNA sequences. Early research suggested that this DNA-based sensor might detect Candida spp. in synthetic DNA samples. Despite these findings, attempts are underway to improve the sensor for assessing Candida albicans, this methodology will be validated by subsequent research. Future developments will focus on medical applications, including sensitivity, accuracy, response time, obstacles, and potential.

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[PP17]

# An electrochemical sensor for gemfibrozil based on electrodeposited iron metal-organic framework

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Gemfibrozil (GEM), a lipid-lowering pharmaceutical drug commonly prescribed to reduce triglyceride and cholesterol levels, has been raising significant concern due to its widespread detection in the aquatic environment and documented toxicological effects [1]. In this work, we developed an electrochemical sensor capable of sensing GEM in environmental matrices such as environmental water and fish samples. Carbon paper (CP) was selected as transducer material due to its low-cost, easy miniaturization, and attractive electrochemical performance. An aqueous suspension of iron-based metal-organic framework (Fe-BTC), previously synthesized at room conditions instead of the traditional solvothermal processes, was used for the fast deposition of Fe-BTC MOF onto the CP surface by chronoamperometry. Scanning electron microscopy analysis confirmed the attachment of Fe-BTC to the carbon fibres, while X-ray photoelectron spectroscopy results showed the dominance of iron III ions in the core structure of the electrodeposited MOF in comparison to the mix-valence iron in the synthetized MOF powder. The voltammetric results showed a pronounce anodic GEM peak at + 1.2 V after electrochemical activation of the sensor. The optimized sensor was subsequently evaluated in complex matrices (e.g. fish and wastewater samples) to address its applicability for GEM environmental monitoring.

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[PP18]

# CYTED network - GenoPsySEn: Development of genosensors for pharmacogenomic targets in the central nervous system

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The GenoPsySEn thematic project by the CYTED network (REF. 223RT0141) involves institutions, investigators and biotech and social companies from Argentina, Brazil, Colombia, El Salvador, Mexico, Spain, Paraguay, Portugal, and Uruguay. Through mechanisms of cooperation that seek scientific and technological results, transferable to the Ibero-American Public Health Systems, this network aims to the consortium's expertise in electronics. electrochemistry. pharmacogenomics, cell lines, molecular biology, and neurosciences, and develop successful genosensors devices for the detection of genetic variations that affect drug response in neuropsychiatric diseases. The GenoPsySEn project's specific goals are i) genotyping the most relevant allelic variants, such as CYP2D6 (CYP2D6\*10) in the Ibero-American populations: ii) establish a pharmacogenomic database for the populations; iii) develop genosensors to quickly evaluate the gene variants at the doctor appointment; and iv) compare the results of this genotyping with those obtained by the molecular biology method. This network will also contribute to improve the social perception of mental health in the involved countries and promote the active participation of businesses in the innovation process of building sensor platforms for pharmacogenomic targets.

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[PP19]

# Carbon fibre paper sensor with and without functionalization with zeoliticimidazole framework for detection of bisphenol A in fish sample

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Given the hazardous and toxic potential effects of bisphenol A (BPA) in the aquatic ecosystems and consequently in human health, due to its endocrine-disruptive capacity [1], the European Commission has banned the addition of BPA to food packaging. Nevertheless, BPA is still being released into the aquatic environment and therefore, there is an urgent need for novel BPA monitoring approaches in the environment. This work consisted in the development of two carbon-fibre paper sensors to meet the necessity of novel and eco-friendly sensing platforms for detecting BPA in fish samples. The first approach relies on modifying the carbon fibre paper transducer with a leaf-like zeolitic imidazolate framework (CP/ZIF-L), obtained through a water-based synthesis at room temperature. The second uses a bare carbon paper, activated by cyclic voltammetry with sulfuric acid (CPP). Both sensors were thoroughly characterised by scanning electron microscopy, Fourier transform infrared spectroscopy, Xray photoelectron spectroscopy, energy-dispersive X-ray spectroscopy, and X-ray diffraction and the electrochemical behaviours were investigated by cyclic voltammetry and differential pulse voltammetry. Using the latter method, crucial parameters responsible for the improvement of the analytical sensitivity. namely electrolyte pH, the technique parameters (step potential, modulation amplitude and time) and the analyte pre-concentration onto the sensor surface (deposition potential and time) were optimised. In the optimised conditions for each sensor, they achieved detection limits and linear range of BPA corresponding to 15 nM and 0.045 – 1 µM for CP/ZIF-L; 86 nM and 0.258 – 2 µM for CPP. These results show higher sensitivity for the ZIF-based sensor, indicating a better performance for the BPA detection. Further experiments exhibited good repeatability and reproducibility, and no significant interference for several organic and inorganic compounds tested. The analysis of fish samples at three spiking levels (0.5, 1.0 and 1.5 µM), CP/ZIF-L and CPP showed excellent accuracy. Additionally, their environmental performance/impact were further assessed through GAPI, Eco-scale, and AGREE metrics and compared with a standard chromatographic method, revealing greener profiles. Overall, the results emphasise the potential applicability of the bare and the ZIF-based CP transducer for BPA monitoring in complex matrices.

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# [PP20]

# Inkjet-printed paper electrode modified with a covalent organic framework for the detection of pharmaceutical pollutants

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Covalent organic frameworks (COFs) are a new type of crystalline porous material composed only of organic monomers that bond to form a polymeric chain with promising properties and characteristics, such as precise structured shape and size porosity, high physical-chemical stability, large surface area and high organic functionalities [1]. Due to these advantageous properties, COFs are widely used as adsorbent materials to capture and remove pollutants from environmental samples. Given the excessive use of antibiotics and their incorrect disposal and/or treatment, they end up in the environment, making their screening critical. Once bioaccumulated by soil organisms or ingested by aquatic and non-aquatic animals, they can threaten human health. This work proposes an electrochemical paper-based sensor functionalised with COFs, specifically, a reticular innovative framework (RIO-55) that has promising results for adsorption/removal of ciprofloxacin (CPX) (a broad-spectrum antibiotic) from river water [2]. RIO-55 is an amine-based COF with high porosity and surface area. To overcome the poor electrical conductivity of the selected COF, single wall carbon nanotubes (SWCNT) were incorporated to improve not only the charge-transfer but also the number of electroactive sites. The composite COF-SWCNT was drop-casted onto a carbon transducer of an inkjet-printed paper electrode (IPPCE/COF-SWCNT). The constructed sensor was electrochemically characterised by cyclic voltammetry and square wave voltammetry, which confirmed a better analytical performance for the composite than IPPCE/COF or IPPCE/SWCNT. The following measures comprised optimisation steps to increase CPX signal such as electrolyte pH, operational parameters (amplitude, frequency and scan rate) and the CPX preconcentration onto the electrode surface by applying deposition potential and time. The sensor calibration was then performed in the optimised conditions revealing adequate sensitivity to be applied as an environmental sensor for CPX.

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[PP21]

# Electrochemical detection of melatonin in biological and pharmaceutical samples

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Melatonin (MT) is a crucial hormone for biological rhythms that influences sleep-wake cycles. The therapeutic value of MT in neurological disorders highlights the need for precise detection. However, challenges like low concentrations in biological samples and complex matrix interferences persist, necessitating rapid and precise analytical techniques. This study presents the novelty of designing a novel sensor that combines a molecularly imprinted polymer with polytoluidine blue O (PTBO) and multiwalled carbon nanotubes on a glassy carbon electrode for MT detection and the study of the interaction between MT and the proposed sensor using density functional theory (DFT). DFT showed that MT has a high nucleophilic character and low electrophilicity compared to TBO, which is a strong electrophile. This supports electron transfer from MT to TBO/PTBO, as indicated by the electronic chemical potentials and molecular electrostatic potentials. Scanning electron microscopy was used to see the morphology. Electrochemical measurements using differential pulse voltammetry demonstrated enhanced sensitivity and selectivity. Under optimized conditions, the sensor exhibited a linear response ranging from 1 to 1000 uM with a limit of detection and limit of quantification of 0.027 uM and 0.092 uM respectively. The performance of the sensor was evaluated in pharmaceutical tablets and human serum. Validation experiments confirmed the reliability of the sensor, with recovery rates of 97.5% for serum and 98.0% for pharmaceutical tablets, alongside low relative standard deviations indicating good precision. Interference studies showed minimal effects from coexisting substances, highlighting the selectivity of the proposed sensor. Comparative analysis with existing sensors showed superior performance [1].

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[PP22]

# New Insights into the conductivity and microstructure of EHPO and YHPO proton electrolytes

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The growing interest in metal phosphate frameworks as proton-conducting materials stems from their flexible chemistries and adaptable structures [1]. This study explores two previously unreported trivalent metal phosphates,  $\rm Er_3H_5P_6O_{22}$  (EHPO) and  $\rm Y_3H_5P_6O_{22}$  (YHPO), to evaluate their viability as solid-state proton-conducting electrolytes.

Both compounds were synthesized via the thin layer technique (TLT) [2] and structurally characterized using powder X-ray diffraction (PXRD), confirming their crystallization in a tetragonal phase. Attenuated total reflectance Fourier transform infrared spectroscopy (ATR-FTIR) in the mid-infrared region (400– 4000 cm<sup>-1</sup>) was employed to identify the presence of both phosphate (PO<sub>4</sub><sup>3-</sup>) and pyrophosphate (P<sub>2</sub>O<sub>7</sub><sup>4-</sup>) species, which are central to proton transport mechanisms. Simultaneous thermal analysis (STA) under nitrogen revealed thermal stability for both compounds up to approximately 400 °C, above which dehydration occurs.

The powders were compacted into dense pellets using the cold sintering process (CSP) at  $180^{\circ}$ C [3], followed by morphological analysis through scanning electron microscopy (SEM). YHPO exhibited coarser grains ranging from 4 to  $35 \,\mu\text{m}$ , whereas EHPO showed finer grains between 0.8 and  $5 \,\mu\text{m}$ . Electrochemical impedance spectroscopy (EIS) was performed under controlled nitrogen environments with varied humidity levels ( $p_{H20} = 0.033$  atm and  $\sim 10^{-5}$  atm) to assess electrical performance.

The conductivity of both materials increased by nearly an order of magnitude under humidified conditions at ~140 °C, highlighting their water-dependent proton conduction. EHPO consistently outperformed YHPO in wet conditions, likely due to its favourable 0-0 distances between adjacent phosphate units, enhancing hydrogen-bonded pathways conducive to efficient proton transport.

These findings underscore the promise of EHPO and YHPO as new entrants in the field of solid-state proton conductors, with clear potential for integration into next-generation energy conversion systems.

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[PP23]

# MnO<sub>2</sub> - ecological electrode material for recycling and reuse

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The lithium manganese dioxide (Li/MnO<sub>2</sub>) electrochemical system is high energy but low power, which determines its main application - only for consumers requiring long discharge rates - over 50 or more hours. Since the system is easy to manufacture, uses cheap ecological active electrode materials (AEM), and is subject to high automation, it is of deserved interest to the industry. Unfortunately, the latter is "primary", which mainly determines its limited application. It is of great interest to transform this electrochemical system into a "secondary" reversible, or in other words – accumulator.

The aim of this study is to determine the most influencing factors as well as the limits of possible transformations of the physicochemical characteristics and determine their influence on the electrochemical behaviour of manganese dioxide reversible AEM.

Studies have been conducted, the electrochemical characteristics of standard international MnO<sub>2</sub> samples have been compared, and the key physicochemical parameters and their influence on the electrochemical characteristics of AEMs have been determined. Samples of reversible AEMs based on MnO<sub>2</sub> have been successfully synthesized, tested and their electrochemical characteristics have been determined, as reversible AEMs for environmentally friendly high-efficiency energy storage systems from renewable energy sources (RES).

Based on preliminary theoretical estimates, a reversible cathode material has been developed for application in a lithium-ion cell capable of operating reversibly at high charge/discharge rates of 4C. After the end of its life cycle, the created AEM can be recycled 100%. A "green technology" has been

successfully developed and laboratory-tested for its recycling without the formation of any waste, air or water pollution because it works in a completely closed cycle. The AEM obtained after recycling process is 100% suitable for reuse in a new lithium-ion cell, thus achieving a 100% circular economy.

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[PP24]

# Turning tides: converting invasive water milfoil into green energy electrocatalysts

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The current global energy crisis, reflected in the depletion of fossil fuels and growth of environmental pollution has stimulated the development of novel renewable energy storage and conversion technologies as well as of effective and greener catalytic processes for the preparation of important molecules. Electrocatalysis plays a central role enabling several sustainable processes for future technologies. Oxygen reduction and evolution reactions (ORR and OER) are two of the crucial energy-related processes in fuel cell and electrolyser systems [1]. For this reason, regarding the real implementation of these technologies, efficient electrocatalysis of these processes is required, stimulating the quest for new, non-expensive, and highly active electrocatalysts during the last years. Future alternatives may include biochar, a porous carbon-rich solid material produced by the thermochemical degradation of biomass. These materials have attracted increasing interest due to their tuneable physical-chemical properties, renewable feedstock, and low production cost [2].

Water milfoil (*Myriophyllum*), a poisonous and dreadful aquatic invasive weed, is also a valuable renewable and sustainable source of biomass. Their absorbent capacities depleting the water bodies of oxygen and nutrients may be advantageous for the preparation of biochar.

Herein, we prepared different nitrogen-doped supported metal electrocatalysts using melamine as nitrogen precursor [3]. Then, wet impregnation was used for metal functionalization (Co, Fe). Activation under chemical/physical experimental conditions resulted in high surface areas (some  $A_{BET} > 1000 \text{ m}^2/\text{g}$ ). The successful preparation of electrocatalysts was confirmed by XPS, XRD, Raman and SEM/EDS. The ORR and OER electrocatalytic properties were evaluated in an alkaline medium and the results showed good performance towards the reactions envisaged.

#### **Funding**

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# **Acknowledgements**

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### [PP25]

# Electrochemical characterizations of the W-dependent formate dehydrogenase FdhAB from *Desulfovibrio vulgaris* Hildenborough

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Reducing CO<sub>2</sub> emissions is a critical challenge in mitigating the impacts of global warming and climate change. Among emerging strategies, electrochemical CO<sub>2</sub> reduction using redox enzymes as catalysts offers a promising approach due to their ability to catalyse the selective and reversible conversion of CO<sub>2</sub>. Formate dehydrogenases (FDHs) are redox enzymes capable of catalysing the two-electron interconversion between CO<sub>2</sub> and formate under relatively mild conditions [1]. In particular, the Wdependent FDH from Desulfovibrio vulgaris Hildenborough (DvFdhAB) has been reported as one of the most active enzymes for CO2 reduction [2], making it a valuable candidate for the development of biotechnological applications. Therefore, there is growing interest in conducting detailed research on the catalytic activity of DvFdhAB performing electrocatalytic conversions under controlled conditions. In this study, we present the electrochemical characterization of DvFdhAB embedded in a redox polymer film [3], which ensures a mediated electron transfer configuration to enhance the electron transfer rate between the immobilized enzyme and a carbon-based electrode. The enzymatic activity is studied for both formate oxidation and CO<sub>2</sub> reduction, allowing the influence of reaction conditions on catalytic efficiency to be evaluated, including the pH of the electrolyte, the ionic strength, and the presence of varying substrate/product concentrations in the reaction medium. In addition, with a view to potentially optimizing the biocatalyzed conversion for sustained activity over time, the enzyme-modified electrodes are also integrated into a flow-cell reactor for their comparative investigation under stationary and forced flow conditions.

#### **Funding**

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### [PP26]

# Coupling glycerol oxidation on Au-In foam anodes with gas-phase CO<sub>2</sub> electroreduction for continuous co-valorisation

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Electrochemical conversion of CO<sub>2</sub> provides a versatile strategy to today's global challenges by simultaneously enabling carbon capture, renewable energy storage, and the production of value-added chemicals such as formic acid or formate [1]. Continuous gas-phase CO<sub>2</sub> electroreduction allows for the efficient generation of concentrated formate at the cathode [2], and its performance can be further improved by coupling it with anodic reactions that are more useful than the conventionally employed oxygen evolution reaction (OER). Among the alternatives, glycerol, a low-cost and abundant by-product of biodiesel production, is particularly attractive, as its oxidation not only yields high-value products but also lowers the anodic potential, thereby enhancing the overall energy efficiency of the electrochemical cell.

In this work, glycerol oxidation is successfully coupled with  $CO_2$  reduction to formate using Au–In foam anodes, which have previously shown promising performance [3]. As the cathode, a 10 cm² gas diffusion electrode (GDE) is employed, spray-coated with Bi/C nanoparticles at a catalyst loading of 0.75 mg/cm². The objective of the study is to analyse both cathodic and anodic efficiencies under different operating conditions. Preliminary results indicate promising cathodic performance, with a Faradaic efficiency toward formate of 58.31  $\pm$  1.60% under a current density of 45 mA/cm², an anolyte flow rate of 2.28 mL/cm²·min, and a cathodic  $CO_2$  flow rate of 200 mL/min containing 2 g/h H<sub>2</sub>O (1 atm, 65 °C). On the anodic side, Au–In foam favours selectivity toward glyceraldehyde and dihydroxyacetone (DHA), both valuable oxidation products. These findings are preliminary, and further investigation into anodic efficiency and product distribution is necessary, as controlling these processes remains a significant challenge.

### **Funding**

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# [PP27]

# Sustainable amines from biomass: biochars driving electrochemical reductive amination

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The chemical industry is a driving force in the transition from conventional fossil resources to renewable biomass in chemical production, in order to address the challenge of a 2030 world that is increasingly concerned with societal issues surrounding climate change [1]. Amines are nitrogen-containing chemical compounds that play an integral role in the synthesis of a diverse range of products, including agrochemicals, pharmaceuticals, and polymers. At present, the industrial production of amines from petrochemical resources relies on the use of hazardous and/or costly chemicals. The objective of this work is to advance the development of Electrochemical Reductive Amination (ERA), a clean, safe, affordable, and scalable catalytic process for the production of bioamines from renewable resources. ERA represents a substitute for traditional chemical reductive animation, whereby only protons and electrons are employed in place of molecular hydrogen derived from fossil fuels [2].

Within carbon materials, biochars obtained from biowaste feedstocks are emerging as a promising class of sustainable carbon materials with potential applications in diverse fields. Their favourable surface chemistry and porosity, coupled with the use of renewable feedstocks and low production costs, make them an attractive option for various applications [3].

In the present study, agroforestry waste or shrimp shells were subjected to pyrolysis under a range of conditions to produce porous biochars, which were then doped with nitrogen using either ball milling or wet impregnation. Furthermore, various transition metals were employed to functionalize the doped biochars. The chemical and physical experimental conditions enabled the production of biochars with high surface areas through activation. The success of all functionalization was confirmed using XPS, XRD, Raman and SEM/EDS. The XPS results demonstrated the presence of N-functionalization, while SEM revealed the formation of highly porous structures [4]. The biochars produced have the potential to enhance the effectiveness of the ERA process. The discussion will focus on the electrocatalytic results and the performance of the catalysts, with reference to the characterization results.

# Funding

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[PP28]

# Impact of catalyst deposition method on PEM fuel cell performance

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Proton Exchange Membrane Fuel Cells (PEMFCs) are clean energy devices that directly convert hydrogen into electricity, producing water and heat as the only by-products. Their high energy efficiency, compact design, and rapid dynamic response have enabled implementation in transport, stationary power, and portable systems [1]. The growing availability of renewable hydrogen further strengthens their role as a sustainable energy technology. However, challenges remain in terms of platinum group metal (PGM) costs, membrane durability, and the environmental impact of fluorinated binders, which limit large-scale adoption [2].

This work investigates the influence of catalyst deposition techniques on the performance of low-temperature PEMFCs, focusing on reducing platinum usage while maintaining efficiency. Four deposition methods were compared: automatic ultrasonic spraying, manual airbrush spraying, electrospraying, and spin coating. Catalyst ink was prepared using 40 wt% Pt/C, 5 wt% Nafion™, and ethanol, in a 50:50 Pt/C:Nafion mass ratio, and applied onto gas diffusion layers at 0.10 mgPt/cm² (cathode) and 0.05 mgPt·cm² (anode), with Nafion® 211 membranes used for MEA fabrication. Electrochemical characterization included a 20-h activation protocol, polarization curves for power density evaluation, and electrochemical impedance spectroscopy (EIS). Post-mortem scanning electron microscopy (SEM) assessed catalyst distribution, surface morphology, and layer thickness. Results demonstrate that spraying techniques, both automatic and manual, provide superior electrochemical performance, more uniform catalyst distribution, and improved layer integrity compared to spin coating. Differences between spraying methods were minor, yet both significantly outperformed spin coating in efficiency and deposition quality. These findings support prioritizing spraying techniques for MEA fabrication. Future work should optimize electrospraying, explore PGM-free catalysts, and replace fluorinated membranes to improve sustainability, cost-effectiveness, and compliance with environmental regulations.

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# [PP29]

# Towards integrated carbon valorisation: advanced oxidation and CO<sub>2</sub> electroreduction with reticulated electrodes

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The increasing concentration of atmospheric CO<sub>2</sub>, mainly from fossil fuel combustion, has accelerated the search for technologies that simultaneously mitigate emissions and generate value-added products. Electrochemical CO<sub>2</sub> reduction (CO<sub>2</sub>RR) represents a promising approach, as the selectivity and efficiency strongly depend on the electrocatalyst employed.

This work investigates copper reticulated foams modified with Sn, Ag, Pb, Sn/Ag, and Sn/Pb, aiming to optimize the production of alternative fuels, with a particular focus on methanol. Experiments were carried out in an H-type electrochemical cell using both 0.1 M KHCO<sub>3</sub> and confectionery wastewater as electrolytes. Product distribution was analysed by HPLC and GC.

Among the different electrode modifications, Ag-decorated Cu foams showed the highest activity and selectivity toward methanol, achieving concentrations between 4 and 8 mM. The superior performance of Ag is attributed to its weak binding energy, which favours C1 product formation over formate, while also enhancing the stability of the electrocatalyst during operation. Comparisons with Sn- and Pb-modified foams confirmed lower methanol selectivity, although some synergistic effects were observed in bimetallic systems.

These results demonstrate the potential of Ag-modified Cu foams as efficient electrocatalysts for methanol production from  $CO_2RR$  under ambient conditions. This strategy not only reduces  $CO_2$  emissions but also enables the valorisation of waste streams, contributing to sustainability, decarbonization, and the development of circular economy models.

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# [PP30]

# Impact of carbon-based conductive additives on the electrochemical performance of Mo-doped Prussian blue cathodes for sodium-ion batteries

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Prussian Blue analogues (PBAs) are gaining attention as cathode materials for sodium-ion batteries, owing to their open framework and ability to reversibly intercalate sodium ions. Introducing transition metals such as molybdenum into the PBA structure can enhance its electrochemical activity, electrical conductivity, and structural durability [1].

In this work, a new molybdenum-doped Prussian Blue analogue with the composition  $Na_xMo_yFe_z[Fe(CN)_6]\cdot nH_2O$  (Mo-PBA) was synthesized and investigated as a cathode material for Na-ion batteries. X-ray diffraction confirmed the formation of a pure cubic structure typical for PBAs, with key diffraction peaks corresponding to planes such as (200), (220), and (400). The refined lattice parameter of approximately 9.92 Å indicated successful molybdenum incorporation without compromising structural integrity.

The electrochemical behaviour of the Mo-PB cathode was assessed using a 1 M NaClO₄ solution in a 1:1 mixture of ethylene carbonate and dimethyl carbonate as the electrolyte. Various conductive additives—carbon black (CB), graphene nanoplatelets (GNP), graphene powder (GP), and multi-walled carbon nanotubes (MWCNT)—were tested in the composite electrode to evaluate their impact on performance. Metallic sodium served as both the counter and reference electrode in Swagelok-type cells assembled under ambient conditions.

Charge capacity tests conducted at a current density of 10 mA/g revealed strong dependence on the type of conductive additive: GP and MWCNT-based electrodes delivered the highest initial specific capacities of 215 and 165 mAh/g, respectively. In contrast, electrodes with CB and GNP showed significantly lower capacities, which is likely due to insufficient contact between the active material and conductive network. The superior performance of GP was attributed to its large flake size, offering better electrical connectivity, while MWCNTs provided a 3D conductive framework facilitating both electron and ion transport. The lower performance of GNPs was associated with their tendency to agglomerate, reducing effective conductivity.

These results underscore the critical role of conductive additive morphology in optimizing electrode architecture and performance. Two- and three-dimensional carbon structures, such as GP and MWCNTs, significantly enhance charge transport and accessibility in Prussian Blue-based cathodes for sodium-ion batteries.

#### **Funding**

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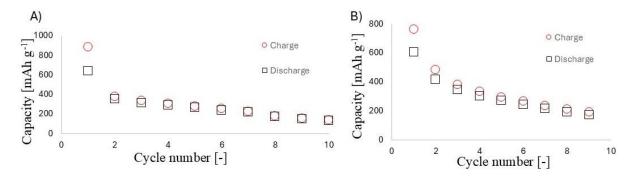
### [PP31]

# Investigation of metal sulphide-based anodes and graphene effects in sodiumion batteries

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Lithium-ion cells, which are common in many daily-used electronic devices, face rising costs, prompting interest in sodium-ion cells. Na-ion technology offers similar energy storage, faster charging and improved high-temperature safety. These phenomena make this technology a promising alternative for energy storage systems [1].

Two anode materials were analysed: molybdenum and manganese sulphide. The effect of graphene on the electrochemical properties of the analysed systems was investigated as well. Carob gum powder was used as a binder, and the electrolyte consisted of 0.5 M NaClO<sub>4</sub> in EC:DMC (1:1 wt.%). Electrochemical tests were performed using cycling voltammetry in the range of 0.005-2.5 V, galvanostatic charge/discharge tests at current values of 10, 50, and 100 mA/g, and electrochemical impedance spectroscopy. For the molybdenum-sulphide anode the galvanostatic charge/discharge tests at a current of 10, 50 and 100 mA/g indicate a gravimetric capacity of 885, 783 and 518 mAh/g for the first cycle of sodium ion insertion into the anode material. After approximately 10 cycles, these values dropped to 158, 127 and 120 mAh/g. The addition of graphene resulted in a decrease in the differences between the capacitance values across successive cycles. For the graphene-modified anode, at current value of 10 mA/g the capacitance values for the first and tenth cycles are 763 and 190. Additionally, the graphene modification contributed to the stabilization of the Coulombic efficiency of the analysed systems (Fig.1). The obtained results demonstrate the high gravimetric capacity of the electrode materials used as the anode in sodium-ion cells. While the systems operate cyclically, achieving complete reversibility of the reactions remains a challenge. Results from impedance spectroscopy show similarities to Li-ion cells. The materials analysed in this study present a promising alternative for use as electrodes in electrical energy storage systems.



**Figure 1.** Capacity values of A) molybdenum-sulphide cell; B) graphene-modified molybdenum-sulphide cell. Current: 10 mA/g.

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[PP32]

# Influence of proton-donor and proton-acceptor additives on the electrochemical characteristics of a vanadium redox flow battery

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Vanadium flow batteries (VRFB) are attracting increasing attention in scientific and industrial communities due to their ability to provide reliable and scalable energy storage from renewable sources. They are characterized by high power and energy density, long service life, exceptional resistance to charge–discharge cycling, and a high degree of safety. The electrolyte in these batteries can be recycled, making them sustainable and environmentally effective solutions for large-scale energy systems.

This work presents a study of various proton-donor and proton-acceptor substances based on 2-pyrrolidone as additives to the vanadium electrolyte to improve the electrical performance of a vanadium-redox flow battery (VRFB). First, the effects of the additives were monitored in a three-electrode cell with vanadium electrolyte, using graphite electrodes and a Hg/HgSO<sub>4</sub> reference electrode. The goal was to track the influence of each additive on the electrochemical activity of the system. Additionally, tests were performed in a small laboratory-scale flow battery, where the electrical behaviour of the system, including changes in the oxidation states of the vanadium electrolyte, was analysed. The results obtained show that selected proton-donor and proton acceptor substances demonstrate a beneficial effect on the electrochemistry and overall performance of the VRFB.

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### [PP33]

# Visualization of O<sub>2</sub> bubble evolution in PEM electrolysis cells: an experimental and simulation study

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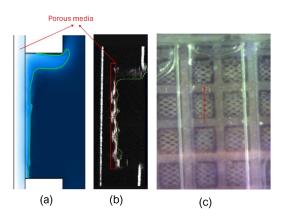
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Gas bubbles naturally generated in electrolysers reduce efficiency by blocking active electrode areas, increasing resistance, and hindering charge transfer. Their accumulation forms gaseous layers that isolate electrodes and slow electrochemical reactions, making bubble removal essential for performance and durability.

This work combines Optical Coherence Tomography (OCT) and COMSOL Multiphysics simulations to investigate O<sub>2</sub> bubble evolution in Proton Exchange Membrane (PEM) cells during water electrolysis. OCT enables real-time visualization of nucleation, growth, and detachment at the electrode/membrane interface, while simulation results provide complementary insights and allow the use of OCT data as boundary conditions in Computational Fluid Dynamics (CFD) models.

We applied this approach to a 3D-printed PEM reference cell for green hydrogen production. Results show strong agreement between OCT observations and COMSOL simulations, validating the methodology. Despite some image quality limitations due to resin impurities, the combined experimental–numerical framework enabled the analysis of bubble dynamics and multiphase flow inside the cell.

The integration of OCT with CFD simulations offers a deeper understanding of structural and flow effects, guiding electrolyser design improvements and supporting efficiency optimization.



**Figure 1.** Comparison of OCT and COMSOL results: The phase volume fraction from simulation (a) agrees with the OCT B-scan (b). The experimental setup with scan direction is shown in (c).

### **Funding**

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[PP34]

# Synergistic effects of vanadium and cobalt Co-doping in Prussian blue analogues for high-performance sodium-ion batteries

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The rapid growth of the lithium-ion battery market, driven by electromobility and stationary energy storage, raises concerns over the long-term sustainability of lithium resources, which are limited and unevenly distributed. In this context, sodium-ion batteries (Na-ion) have attracted increasing attention as a cost-effective and sustainable alternative, owing to sodium's abundance and similar electrochemical behaviour to lithium. Nevertheless, the commercialization of Na-ion technology remains hindered by the lack of cathode materials that combine high capacity, long-term stability, and facile synthesis [1,2].

Prussian Blue analogues (PBAs) are among the most promising candidates due to their open-framework structure, fast Na<sup>+</sup> transport, high structural stability, and compositional flexibility. To further enhance their performance, doping strategies with transition metals have been widely explored. In this study, we report the successful synthesis of a vanadium and cobalt co-doped Prussian Blue analogue (PB-VCo) using a simple co-precipitation method. Structural analysis (SEM, EDS, and XRD) confirmed the formation of a crystalline PBA lattice with homogeneous V and Co incorporation, accompanied by slight lattice distortions that indicate successful substitution within the framework.

Electrochemical testing revealed that PB-VCo exhibits significantly enhanced performance compared to pristine Prussian Blue (PB) and undoped Prussian Blue analogues (PBA). Cyclic voltammetry showed well-defined and stable redox peaks over multiple cycles, while charge–discharge studies demonstrated improved specific capacity, stable voltage plateaus, and superior capacity retention. Notably, PB-VCo displayed higher initial capacity and improved long-term cycling stability, attributed to the synergistic effects of V and Co co-doping, which enhance electronic conductivity, structural robustness, and ion diffusion pathways.

Overall, these results highlight PB-VCo as a promising cathode material for next-generation sodium-ion batteries. The findings contribute to the ongoing search for sustainable and scalable energy storage technologies, positioning co-doped PBAs as efficient, durable, and economically viable alternatives to conventional cathode materials.

#### Funding

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[PP35]

# Development and integration of metallic interconnectors for reversible solid oxide cells

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Solid oxide cells (SOCs), operating either as fuel cells (SOFCs) or as electrolysis cells (SOECs), represent a strategic technology for the energy transition, enabling efficient and reversible conversion between chemical and electrical energy. Their high thermodynamic efficiency, fuel flexibility (including hydrogen, biomass-derived gases and CO<sub>2</sub> electrolysis), and potential for integration into energy storage systems, make them ideal candidates for stationary and industrial applications [1]. However, large-scale deployment faces significant technical challenges, including material degradation under redox conditions, high operating temperatures (700–900 °C), and the complex integration of ceramic and metallic components into modular stack configurations. In particular, a critical bottleneck in SOC stack design lies in the incorporation of metallic interconnectors that must ensure proper gas distribution, transverse electrical conduction, thermal compatibility with ceramic layers, and corrosion resistance in both oxidizing and reducing atmospheres. Moreover, conventional manufacturing methods such as machining or stamping impose limitations in terms of geometry, cost, and reproducibility [1].

In this context, the objective of this work is to study metal injection molding (MIM) as an alternative method for fabricating metallic interconnectors and assess their functional integration into SOCs. To this end, interconnectors were produced using Crofer30 and Master alloys, selected for their low electrical resistivity, chemical stability, and thermal expansion coefficients compatible with ceramic materials such as yttria-stabilized zirconia (YSZ) and nickel supports. These interconnectors were then evaluated in SOCs constructed with two types of supports, one based on YSZ ceramics and the other on nickel, both fabricated via tape casting and pressing. Subsequently, functional layers were deposited by semiautomated ultrasonic airbrushing. On the YSZ support, a gadolinium-doped ceria (GDC) barrier layer was applied, followed by a nickel hydrogen electrode and a lanthanum strontium manganite (LSM) oxygen electrode, while the nickel support received sequential layers of YSZ, GDC, and LSM. After deposition and sintering, the cells were assembled into an experimental system incorporating manufactured interconnectors, ceramic sealants, electrical contacts, terminal plates, and gas feed lines, enabling electrochemical evaluation through polarization curves, electrochemical impedance spectroscopy (EIS), and constant-current operation under controlled conditions. Preliminary results indicate good densification of the interconnectors, low gas permeability, structural stability during thermal cycling, and consistent reversible performance in both SOFC and SOEC operation.

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[PP36]

# Symmetric SOECs for efficient H<sub>2</sub>O/CO<sub>2</sub> co-electrolysis

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Green hydrogen is positioned as a strategic energy vector for the decarbonization of the industrial and energy sectors. For its production, solid oxide electrolysis cells (SOECs) can achieve efficiencies above 80% due to high-temperature operation, which reduces electrode overpotentials and allows direct integration with renewable energy or waste heat sources. In addition, co-electrolysis of H<sub>2</sub>O and CO<sub>2</sub> in SOEC also provides a direct route for the production of synthesis gas, enabling the synthesis of fuels and value-added chemicals. However, their large-scale use is limited by material degradation. delamination, and the complexity of combining different anode and cathode compositions. In this context, symmetric solid oxide cells emerge as a promising alternative, as they simplify processing and mitigate chemical and mechanical incompatibility at interfaces. In this regard, mixed perovskite materials, such as PBMO (PrBaMn<sub>2</sub>O<sub>5</sub>+ $\delta$ ), LSF (La<sub>1-x</sub>Sr<sub>x</sub>FeO<sub>3</sub>- $\delta$ ), LSCM (La<sub>0-75</sub>Sr<sub>0-25</sub>Cr<sub>0-5</sub>Mn<sub>0-5</sub>O<sub>3</sub>- $\delta$ ), and LSCF (La<sub>1-x</sub>Sr<sub>x</sub>Fe<sub>1-v</sub>Co<sub>v</sub>O<sub>3</sub>-δ) have been investigated due to their high ionic and electronic conductivity, redox tolerance, and catalytic activity for H<sub>2</sub>O and CO<sub>2</sub> redox reactions. Particularly, PBMO exhibits nearcomplete reversibility between its reduced and oxidized phases under oxygen partial pressure cycles, maintaining thermal and chemical stability even at high temperatures [1]. LSCM and LSCF offer excellent chemical stability, fast oxygen-ion transport, and high activity for CO<sub>2</sub> electrolysis under SOEC conditions [2]. However, further studies are needed to enhance the stability and efficiency of these materials supported in cells.

this With background, mixed perovskites such PBM0  $(PrBaMn_2O_5+\delta)$ , LSCM as  $(La_{0.75}Sr_{0.25}Cr_{0.5}Mn_{0.5}O_3-\delta)$ , and LSCF  $(La_{1-x}Sr_xFe_{1-y}Co_yO_3-\delta)$  were synthesized and systematically compared in this work. PBMO was prepared via direct mechanochemical milling, while LSCM and LSCF were obtained using different techniques including mechanosynthesis, electrospinning, and solution combustion. The synthesized powders were first characterized to determine their phase composition, microstructure, and surface area using X-ray diffraction (XRD), scanning electron microscopy (SEM), and BET analysis. Afterwards, the powders were deposited as electrodes in symmetrical flat cells supported by yttria-stabilized zirconia (YSZ), incorporating a gadolinium-doped ceria (GDC) barrier layer on both sides to prevent chemical interaction. The electrochemical performance of the cells was evaluated under electrolysis and co-electrolysis conditions. Reversibility and redox switching were assessed by alternating electrode polarity and gas composition. Finally, post-mortem SEM characterization was conducted to correlate microstructural changes with the electrochemical behaviour of each material.

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[PP37]

# Evaluation of cobalt ion release from metal alloys and strategies to minimize its toxicity in biomedical applications

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Cobalt and chromium are constituents of metal alloys for biomedical use, including dental prostheses (Fig.1). The typical composition of Co-Cr alloys is approximately 60% by mass of cobalt and 30% of chromium, and may also include smaller percentages of other elements such as molybdenum, aluminium, manganese and silicon. Thus, the release of these ions in the human body can lead to harmful biological effects. The interaction of metal ions with carbohydrates might have information on the role of mouthwashes in preventing these effects. In our work we are mainly focused on the release of cobalt ions from metal alloys. Thus, after immersion of dental alloys in different physiological media, the samples were analysed for mass variation. The evaluation of cobalt ion release from metal alloys was made by using ICP-OES and electrical conductivity techniques. The interaction between Co2+ and the carbohydrate  $\beta$ -cyclodextrin ( $\beta$ -CD) has been studied in aqueous solutions (pH approximate 6.0). 298.15 K, using multinuclear NMR spectroscopy and coupled with measurements of diffusion coefficients. The transport properties of cobalt ion solutions are markedly influenced by the presence of β-CD. Data from NMR spectroscopy show that these effects are due to interactions between this carbohydrate macrocycle and cobalt due to formation of 1:1 (β-CD: Co<sup>2+</sup>) complexes. The formation of such 1:1 complex is also supported by diffusion measurements. The significant decrease in the diffusion coefficient of CoCl<sub>2</sub> solutions in the presence of β-CD leads us to assume the presence of supramolecular complexes between these species. From the analysis of these data, it was possible to calculate the 1:1 complexation constant, resulting in the value K = 30 M<sup>-1</sup>.

This work will contribute to unveiling the mechanisms responsible for transport by diffusion in aqueous solutions, and, therefore, mitigating the potential toxicity inherent to those metal ions.



Figure 1. Example of a dental prosthesis made with a Co-Cr metal alloy [1].

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[PP38]

# Microbial electrolysis cell electrochemical response to increasing ethanol concentration

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Microbial electrolysis cells (MECs) are bioelectrochemical systems that use electroactive microorganisms to oxidize organic compounds, generating electrons that are transferred to an anode. With the application of a small external voltage, these electrons move towards the cathode, driving reduction reactions that produce valuable compounds such as hydrogen gas. Electrochemical impedance spectroscopy (EIS) plays a fundamental role in advancing bioelectrochemical systems through its ability to analyse and quantify essential electrochemical processes. This technique enables the characterization of charge transfer resistance, double-layer capacitance, and mass transport phenomena, which are critical for understanding the dynamics at the biofilm electrode interface. In this study, EIS was used to provide mechanistic insights into charge transfer and biofilm development in a dual-chamber MEC system operating with an anaerobic microbial consortium for winery wastewater degradation and subjected to increasing ethanol concentration. The obtained results showed significant changes in charge transfer resistance and diffusive elements with the increase of ethanol concentration, suggesting changes in biofilm performance. The data suggest that increased ethanol exposure induces morphological and electrochemical changes in the biofilm, reducing the rate of hydrogen production. The integration of advanced equivalent circuit models, such as multiple constant phase elements and Warburg diffusion components, has proven essential for accurately capturing the complex phenomena associated with biofilm and extracellular polymeric substances.

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[PP39]

# Electrochemical oxidation of textile effluents: towards cleaner processes and water reuse

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Textile dyeing processes generate effluents with high organic load and recalcitrant compounds, representing a critical environmental challenge for water treatment and reuse. This study investigates the efficiency of electrochemical oxidation for the degradation of organic matter in real dyeing effluents. The effluent was subjected to electrochemical treatment using three anodic materials: boron-doped diamond (BDD), Ti/RuO<sub>2</sub>-TiO<sub>2</sub>, and Ti/IrO<sub>2</sub>-RuO<sub>2</sub>, under varying current intensities and electrolyte concentrations. Results demonstrated that BDD consistently exhibited the highest current efficiency, achieving up to 89% COD removal. Particularly, operation at low applied currents provided the most favourable balance between efficiency and energy demand (16 kWh/kg COD). Among the mixed metal oxide electrodes, Ti/IrO<sub>2</sub>-RuO<sub>2</sub> outperformed Ti/RuO<sub>2</sub>-TiO<sub>2</sub>, especially under extended operation, reaching 73% COD removal. Additional experiments with auxiliary dyeing agents and dye solutions revealed that certain additives displayed high resistance to mineralization, even under BDD treatment. The reuse of treated wastewater in subsequent dyeing processes proved effective, showing no notable deviations in colorimetric values or fastness when compared to dyeings carried out with fresh water. These results highlight the potential of electrochemical oxidation, particularly with BDD anodes, for organic load reduction in textile effluents, supporting the feasibility of effluent reuse in new dyeing baths and aligning with industrial water reuse practices.

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# [PP40]

# Design and evaluation of waste-derived biochar for the treatment of polluted water

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The conversion of agricultural residues into advanced water treatment materials represents a promising route toward sustainable and circular solutions. In this work, waste from basil (*Ocimum basilicum*) processing was valorised into a carbon-rich biochar, designed to function as a catalyst support for the degradation of pirimicarb - a widely applied carbamate pesticide frequently detected in surface waters and municipal wastewater effluents [1]. The treatment approach relied on the electro-Fenton (EF) process, first optimized in batch mode and later scaled to continuous flow conditions simulating a municipal wastewater treatment plant (WWTP).

In this study, different amounts of biochar were evaluated as a catalytic support in the EF reaction, comparing the results with degradation experiments conducted without biochar to confirm its catalytic effect. Once the optimal process parameters were established, several continuous-flow experiments were carried out at different flow rates to approximate operation under conditions more representative of a real water treatment system. The results were very promising, achieving nearly complete pesticide removal (98%) in batch experiments and approximately 70% removal in continuous-flow trials.

Therefore, this work highlights the potential of repurposing basil agro-industrial residues as sustainable catalyst supports for EF-based degradation of persistent organic micropollutants, such as pesticides. Demonstrating efficient operation under WWTP-relevant continuous conditions, the approach supports decentralized or tertiary treatment applications [2]. Overall, the process aligns with the principles of green chemistry and advances circular economy strategies in wastewater management [3].

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# [PP41]

# Electrooxidation and electrocoagulation processes for the treatment of raw textile wastewater

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The textile industry is one of the largest consumers of water, discharging nearly all of it as wastewater [1]. In the context of increasing water scarcity, efficient treatment technologies enabling wastewater reuse are urgently needed [2]. Electrochemical processes have emerged as promising solutions due to their versatility and environmental compatibility [3]. In this study, two electrochemical approaches, electrooxidation (EO) and electrocoagulation (EC), were comparatively evaluated using a raw textile wastewater with a chemical oxygen demand (COD) above 1000 mg/L. EO was assessed using borondoped diamond (BDD) and mixed metal oxide (MMO) anodes, both in batch reactors and in a recirculating cell. BDD consistently outperformed MMO, reaching up to 63% COD and 50% total organic carbon (TOC) removal in 6 h of batch treatment, while MMO achieved less than 20% COD and 5% TOC removal under similar conditions. In the larger-scale recirculating cell, BDD maintained its efficiency, attaining 63% COD reduction in only 4.5 h. EC was studied with iron and aluminium anodes under different potentials, treatment times, and mixing conditions. The iron anode provided the highest performance, with 75% COD removal at 2 V for 2 h, combined with lower sludge generation and improved separation under agitation, Aluminium electrodes performed less efficiently, achieving 52% COD removal at 2 V for 3 h. The results demonstrate that EO with BDD and EC with iron represent the most effective operational configurations. Both processes show strong potential as viable technologies for textile wastewater remediation, contributing to sustainable water management in the textile sector.

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[PP42]

# Removal of pharmaceuticals from water combining adsorption and electrochemical treatments

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Pharmaceuticals are detected in water environments worldwide, raising significant concerns regarding their impact on ecosystems and public health. In particular, antibiotics pose a threat due to their potential contribution to antimicrobial resistance. One of the main ways these compounds enter the environment is through discharges from wastewater treatment plants, since the conventional treatments applied there do not always achieve an effective removal of antibiotics [1]. This highlights the need to develop efficient methods for eliminating them from water. In this context, adsorption stands out as a promising alternative. However, the high cost of adsorbent materials, and the need to regenerate the spent adsorbent after the treatment hinder its practical application. To tackle this, low-cost biosorbents obtained from agri-food waste can be used [2]. Additionally, the application of electrochemical processes combined with the adsorption treatment allows the continuous regeneration of the adsorbent.

Taking this into consideration, in this study a low-cost commercial biochar obtained from forestry wastes was tested for the remediation of water polluted with the antibiotic sulfamethoxazole. Initially, adsorption tests were performed providing the adsorbent in two formats: as a powder and immobilized in an alginate matrix. Results showed that the biochar retained its adsorption capacity for the removal of sulfamethoxazole even after immobilization. Therefore, given that working with the immobilized biochar simplifies the recovery of the adsorbent, this format was selected. Afterwards, the study examined the synergistic effects of combining adsorption with anodic oxidation treatments in a 0.5 L electrochemical reactor, using a graphite anode and a nickel foam cathode. Results showed that the removal efficiency of sulfamethoxazole was significantly enhanced when both methods were employed together, compared to using either method alone. Specifically, the elimination after 2 h of treatment was boosted from a ca. 25% removal for adsorption or anodic oxidation treatments to a 75% when combined. This synergism is attributed to the oxidation of sulfamethoxazole, which not only aids in pollutant degradation but also contributes to the regeneration of the adsorbent. Furthermore, analysing the hydrogen peroxide availability during the electrochemical treatment, it was possible to conclude that a Fenton reaction was taking place thanks to the iron content of the biochar employed, thus contributing to the elimination of sulfamethoxazole. These findings demonstrate that the integration of adsorption and electrochemical treatments using low-cost adsorbents hold potential for the removal of pollutants from water in realworld applications.

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[PP43]

# Development of a paper-based electrochemical sensor for the detection of amisulpride in water

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The presence of pharmaceuticals in the environment has become a growing concern. Consequently, the revised Urban Wastewater Treatment Directive (EU) 2024/3019 has included some of these compounds (e.g. the antipsychotic drug amisulpride) as priority substances. In this context, there is an increasing need for efficient tools to detect and monitor these compounds in water. Therefore, electrochemical sensors have emerged as a promising option, given their high sensitivity, cost-efficiency, simple operation, portability and speed in obtaining results. In addition, they do not usually require complex pretreatment processes and allow on-site analysis, hence being suitable to monitor environmental pollutants [1]. In this work, a paper-based electrochemical sensor modified with a molecularly imprinted polymer (MIP) was prepared for the detection of amisulpride in water. The electrode was manufactured by inkjet-printing, depositing gold and silver conductive inks on a waterproof paper substrate. After being modified with carbon ink, the MIP layer was directly synthesized on the electrode through the electropolymerization of sulfanilic acid as the functional monomer and amisulpride as the template molecule. Using differential pulse voltammetry as the detection method, the variables influencing the synthesis of the MIP were assessed and optimized. As a result, the optimal sensor was obtained performing the following steps: i) an electropolymerization performing 15 cycles of cyclic voltammetry using 15 mM of sulfanilic acid and 10 mM of amisulpride, ii) an extraction with HCl 0.1 M during 30 min, and iii) an incubation in PBS pH 8 during 7.5 min. The developed sensor exhibited a linear response for concentrations between 2.5 and 100 µM, with a limit of detection (LOD) of 0.50 µM. Additionally, tests with other pharmaceuticals with chemical structures similar to amisulpride proved the exceptional selectivity of the sensor. Furthermore, its performance in real water matrices was demonstrated by the recoveries obtained (96-106%) in spiked river water samples. Considering the promising results obtained, the developed MIP-based sensor holds potential for monitoring amisulpride in environmental waters.

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### [PP44]

# Powder-to-Powder electrochemical reduction of iron oxides: toward scalable, carbon-free iron production

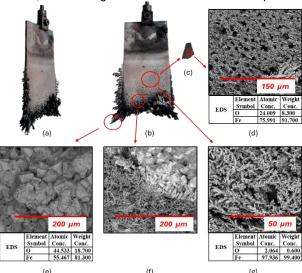
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The global iron and steel industry produced approximately 1.9 billion tons of steel in 2023, contributing around 7% of total anthropogenic CO<sub>2</sub> emissions [1]. Conventional blast furnace and direct reduction methods remain carbon-intensive and energy-demanding. Electrochemical reduction of iron oxides has emerged as a promising alternative, offering advantages such as CO<sub>2</sub>-free, low-temperature operation, scalable and compatible with renewable energy generation, etc.. In this study, we developed a powder-to-powder electrochemical reduction process [2] using submicron iron oxide powders as feedstock. The experimental investigation spans over wide range of system parameters/conditions, include feedstock composition, current density, temperature, electrode material, solid concentration, pre-treatment, etc. High Faradaic efficiency exceeding 90% [3] has been achieved, with production of high-purity iron powders of micron sized. Quantitative characterization of the process using measurement techniques like X-ray diffraction (XRD) and UV-Visible spectroscopy revealed a combined conversion pathways of both solid-state electroreduction with Fe<sub>3</sub>O<sub>4</sub> as an intermediate and dissolution-redeposition mechanism. Beyond offering a practical strategy for green ironmaking, this work enhances the fundamental understanding of electrochemical iron reduction in powder-based suspensions, which informs the design and scaling of the electrolytic iron production process, contributing to sustainable iron and steel production.



**Figure 1.** (a) and (b) Images of cathode with iron production in different angles. (c) Images of iron production. (d) (e) (f) (g) The SEM&EDS image of different areas (conditions: I=4000 A/m², solid concentration 20 wt%, T=110 degree C, stirring before reduction = 1h, reduction = 1h).

#### **Funding**

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### [PP45]

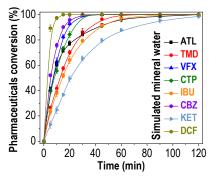
# H<sub>2</sub>O<sub>2</sub>-assisted photoelectrocatalysis for the elimination of pharmaceuticals from surface waters

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The increasing presence of pharmaceutically-active substances in surface waters has raised serious environmental and public health concerns. Therefore, there is a need for the development of sustainable treatment technologies, such as photoelectrocatalysis (PEC) which has emerged as a promising strategy. Graphitic carbon nitride (GCN) is a widely studied photocatalyst in this context, owing to its favourable optical and electrochemical properties, ease of synthesis and metal-free composition [1]. However, its practical application is hindered by rapid exciton recombination, which limits charge carrier availability and overall catalytic efficiency. To address this, material engineering approaches, such as heteroatom doping have been explored to tune the physicochemical properties of GCN and enhance its performance. In this work, we investigated the effect of phosphorus doping on GCN using various precursors (H<sub>3</sub>PO<sub>4</sub>, NaH<sub>2</sub>PO<sub>4</sub>, Na<sub>2</sub>HPO<sub>4</sub>, NH<sub>4</sub>H<sub>2</sub>PO<sub>4</sub>) at different weight percentages for the PEC degradation of a mixture of pharmaceuticals, including atenolol (ATL), tramadol (TMD), venlafaxine (VFX), citalopram (CTP), ibuprofen (IBU), carbamazepine (CBZ), ketoprofen (KET), and diclofenac (DCF), under visible-LED illumination and under low current (2 mA), as shown in Fig.1. Also, the role of hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) as an added oxidant was studied with varying concentrations. Additionally, the influence of water matrix composition (including simulated mineral, estuarine, river and urban wastewater effluent) was assessed, demonstrating that the PEC removal of pharmaceuticals is efficient even in complex environments (>95% total equivalent carbon removal in 1 h).



**Figure 1.** H<sub>2</sub>O<sub>2</sub>-assisted PEC removal of pharmaceuticals (5 μM each) in mixture spiked in a simulated mineral water, under optimised electrolytic conditions and using a P-doped GCN suspension photoelectrode.

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# BOOK OF ABSTRACTS



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